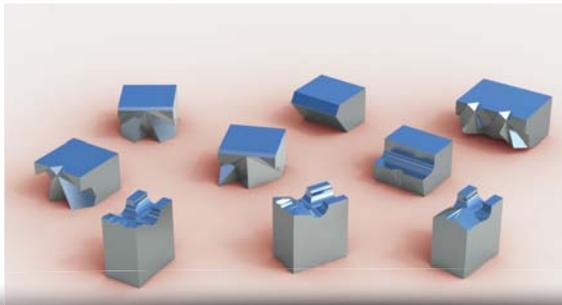
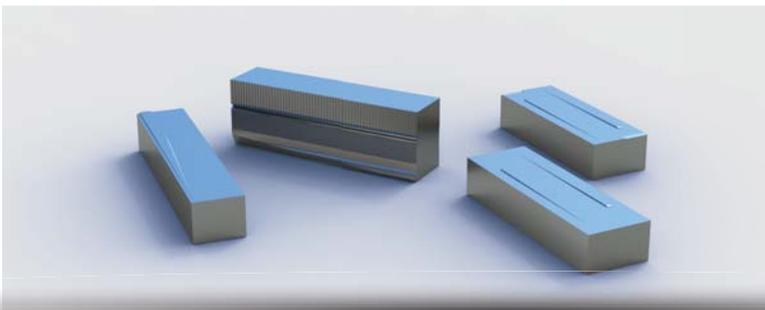
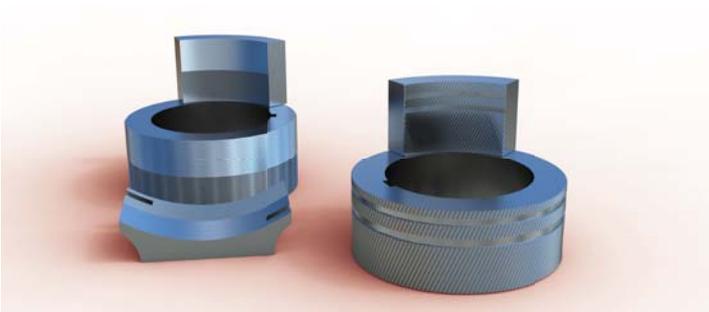
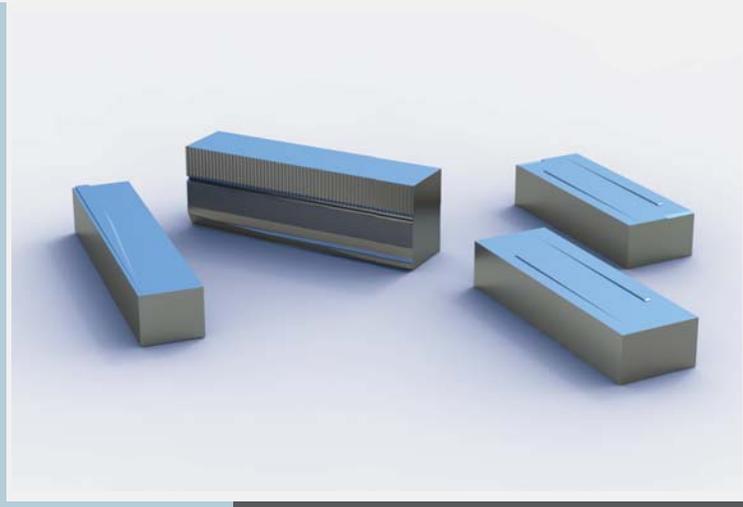


CEVİZ

PRESS STEEL INDUSTRY INC.



www.cevizpres.com



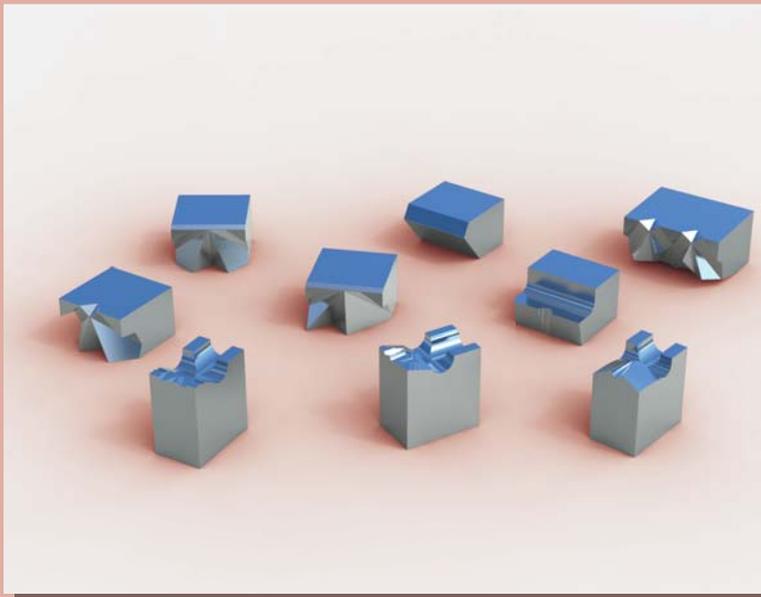
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CEVİZ
PRESS STEEL INDUSTRY INC.

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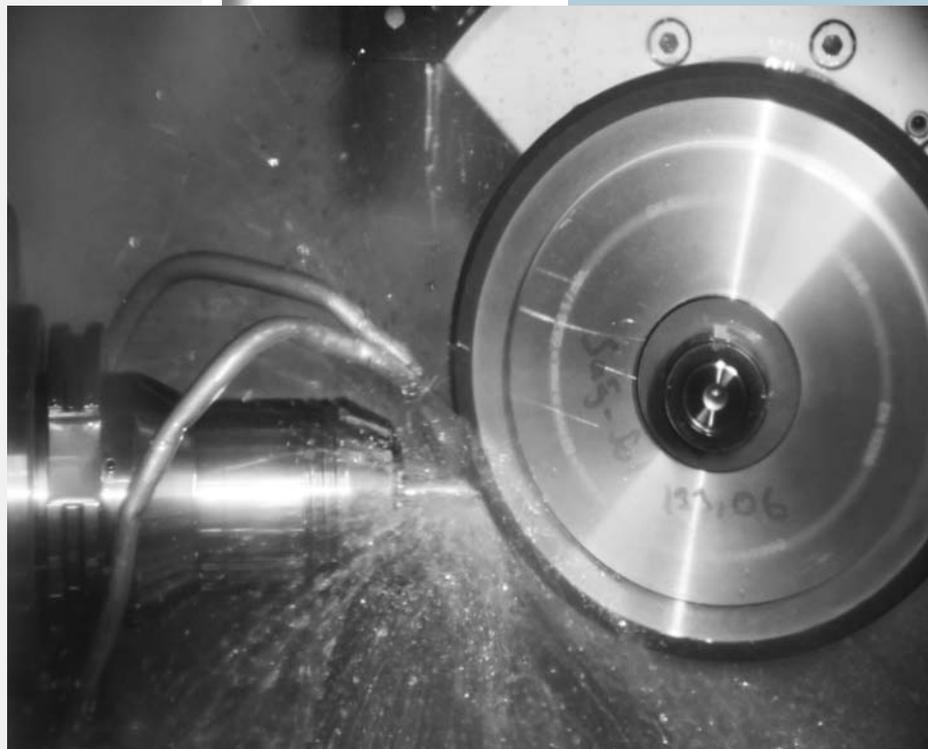
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EMİR
KALIP





CORPORATE
KURUMSAL

“

CEVİZ PRES 39 YEARS EXPERIENCE 39 YILLIK TECRÜBE...

Our company Founded in 1982, CEVİZ PRES A.S., which has been in service for more than 39 years in a fastening sector and has always invested in qualified human power since its establishment, also has been following new production technologies and making use of its investments in production for the new generation production Technologies. We are pleased to serve our valued customers.

1982 yılında kurulan CEVİZ PRES A.S. 39 yılı aşkın bir süredir bağlantı elemanları sektörüne hizmet etmekte olup kurulduğu günden bugüne kadar daima nitelikli insan gücüne yatırım yapan ve yeni üretim teknolojilerini takip ederek üretiminde kullanmak amaçlı yatırımlarını yeni nesil üretim teknolojilerinden yana yapan firmamız siz değerli müşterilerimize hizmet etmekten mutluluk duyar.

Our company, which works with only CNC machines at all stages of production, has the capability of producing with CAD / CAM support and 3-4-5 axis machining centers and 3-4-5 axis grinding machines with micron precision and profile grinding, We produce parts for special machines in health sector with the production of all kinds of screws, bolts and nails used in the production of standard and special screws in accordance with the demands of our customers.

“

We would like to thank you for your close interest and support that you have shown CEVİZ PRES as a family and we are proud to serve you in the future as it is today.

Üretiminin tüm aşamalarında sadece CNC makineler ile çalışan firmamız CAD/CAM desteği ve talaşlı imalat tezgâhları sektörünün önde gelen 3-4-5 eksenli işleme merkezleri ve 3-4-5 eksenli taşlama tezgâhlarıyla mikron hassasiyetler ile profil taşlama ile üretim kabiliyetine sahip olan firmamız, Müşterilerimizin talepleri doğrultusunda standart ve özel her türlü vida, civata, çivi üretiminde kullanılan takımların üretimini yapmak ile birlikte özel makine parçaları, sağlık sektörü, parça üretmektedir.

“

CEVİZ PRES ailesi olarak göstermiş olduğunuz yakın ilgi ve desteğinizden ötürü sizlere teşekkürlerimizi sunar bugün olduğu gibi gelecekte de sizlere hizmet etmekten gurur duyuz.



Vision / Vizyon

Values from production. This vision has helped us improve our strengths and make the most of our original character.

In a competitive and rapidly changing world, the values of products, services and companies are constantly changing. Today, real customer value can only be created by constantly developing new solutions and doing what we do better in a better way. The power of Ceviz Pres in comes from the belief in constant innovation and self-development.

Üretim ile gelen değerler. Bu vizyon, güçlü yönlerimizi geliştirmemize ve özgün karakterimizden en iyi şekilde yararlanmamıza yardımcı olmuştur.

Rekabetçi ve hızla değişen bir dünyada ürünlerin, hizmetlerin ve şirketlerin değeri de sürekli olarak değişmektedir. Bugün, gerçek müşteri değeri ancak sürekli yeni çözümler geliştirerek ve halihazırda yaptıklarımızı daha da iyi bir şekilde yaparak yaratılabilir. Ceviz Pres'in gücü sürekli yenilik ve kendini geliştirmeye olan inancından gelmektedir.

Mission / Misyon

“

Our vision is to be the leader company in all the sectors we are in, providing the continuity of our competitive power.

To follow technological developments close-ly. the law; to comply with national and international standards. To constantly monitor the demands and expectations of our customers and markets. To ensure participation of all personnel to our quality management system. Our mission is to provide positive contributions to our country with the goal of continuous development and development.

“

Vizyonumuz, rekabet gücümüzün sürekliliğini sağlayarak, yer aldığımız tüm sektörlerde lider firma konumunda olmak.

Teknolojik gelişmeleri yakından takip etmek. Yasalara; ulusal ve uluslararası standartlara uyumlu çalışmak. Müşterilerimizin ve piyasaların istek ve beklentilerini sürekli izlemek. Kalite yönetim sistemimize tüm personelin katılımı sağlamak. Misyonumuz olan sürekli gelişim ve geliştirme hedefi ile ülkemize pozitif katkılar sağlamaktır.





Engineering Mühendislik

Our company which works with the engineer staff in the production and sales team provides services to the customers by making all the design and simulation calculations in order to produce the parts produced by machining with the demands of the customers in accordance with their demands and needs.

Üretim ve satış ekibinde mühendis kadrosu ile çalışan firmamız müşterilerimizin talepleri ve ihtiyaçları doğrultusunda talaşlı imalat ile üretilen parçaların ovalama ile üretilebilmesi için tüm tasarım ve simülasyon hesaplamalarını yaparak müşterilerine hizmet sunmaktadır.



Revision Revizyon

After completing the tool life of screw rolling, bolt rolling and nail rolling dies that we have produce, we are able to do the grinding technology and profiles are grinded again and presented with nx coating at a much more convenient cost to our customers.

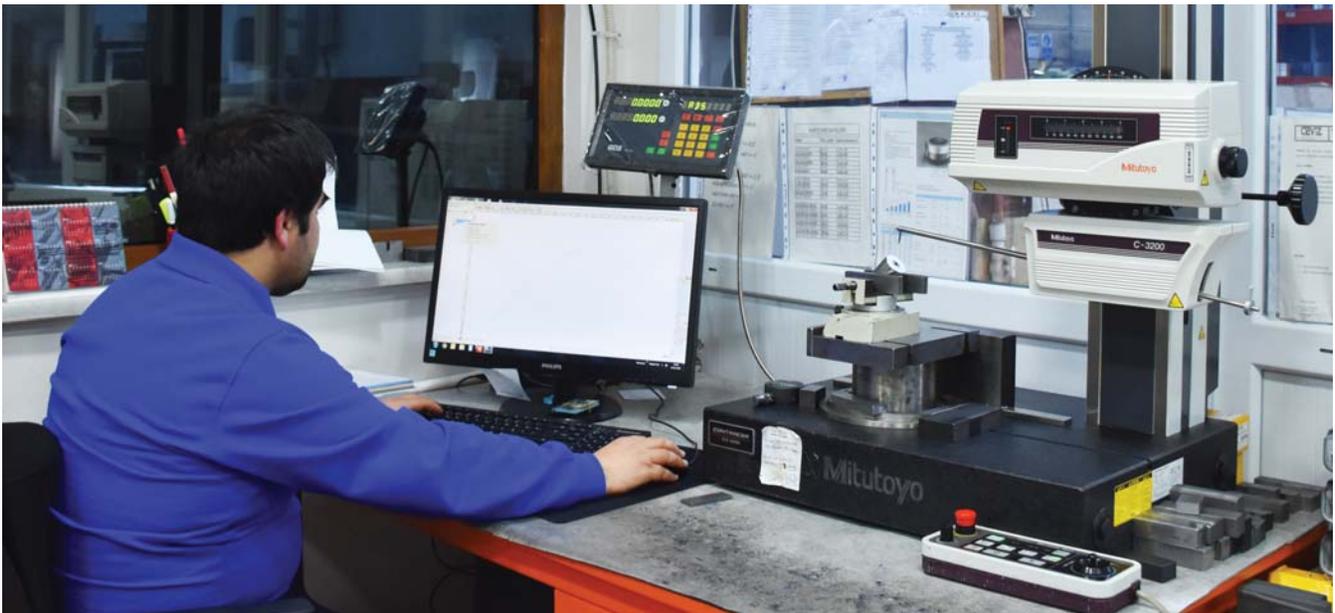
Üretimini yapmış olduğumuz vida ovalama civata ovalama ve çivi ovalama kalıplarının takım ömrünü tamamlamasının ardından taşlama teknolojisi ile profiller tekrardan taşlanıp nx kaplama ile müşterilerimizin kullanımına çok daha uygun bir maliyet ile sunulmaktadır.



Special Production Özel Üretim

With our high-tech machinery and quality control devices, we manufacture machinery parts, medical and special purpose parts that require high precision and repeatability.

Sahip olduğumuz yüksek teknoloji makineler ve kalite kontrol cihazları ile yüksek hassasiyet ve tekrarlanabilirlik gerektiren makina parçaları, medikal ve özel amaçlı parçaların üretimini yapmaktayız.



Quality Policy / Kalite Politikası

“

Our quality policy is understand our customers' expectations and achieving perfection by working in conformity to specifications and standards.

The basic principles supporting our policy:

- Targeting perfection
- Working efficiently in order to add value
- Acting according to the principle of continuous development
- Taking responsibility of quality with all our management and employees
- Increasing our skills and understanding of quality through education Encouraging harmony, activity and creativity through teamwork

“

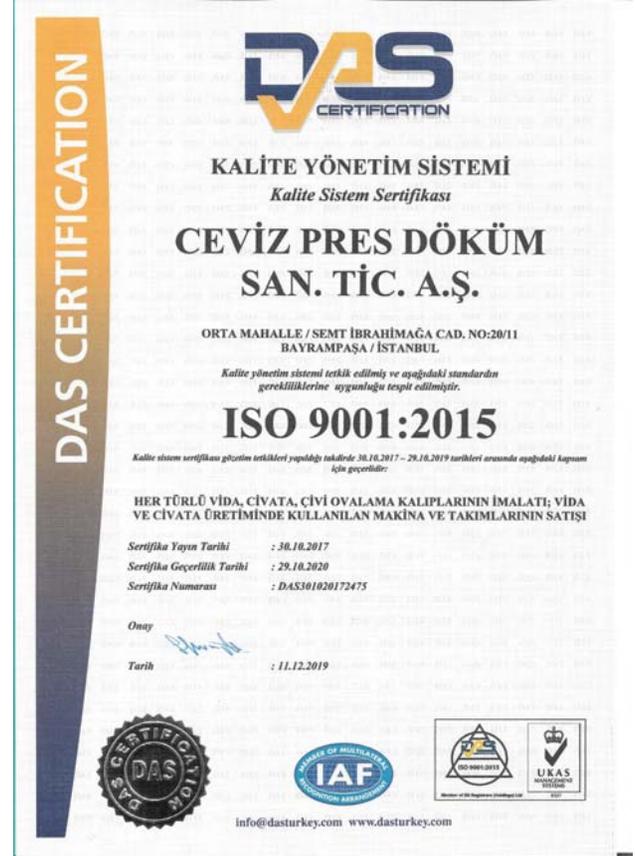
Kalite Politikamız, Müşterilerimizin beklentilerini anlamak, şartname ve standartlara uygun şekilde çalışarak mükemmelle ulaşmaktır.

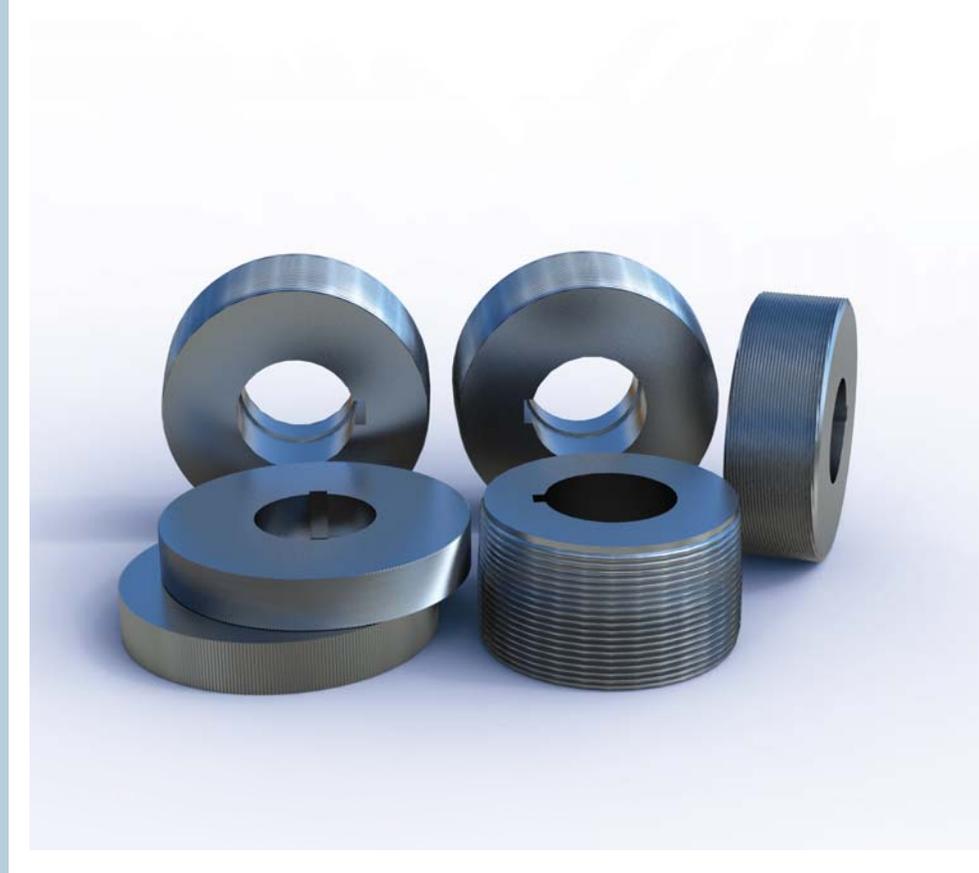
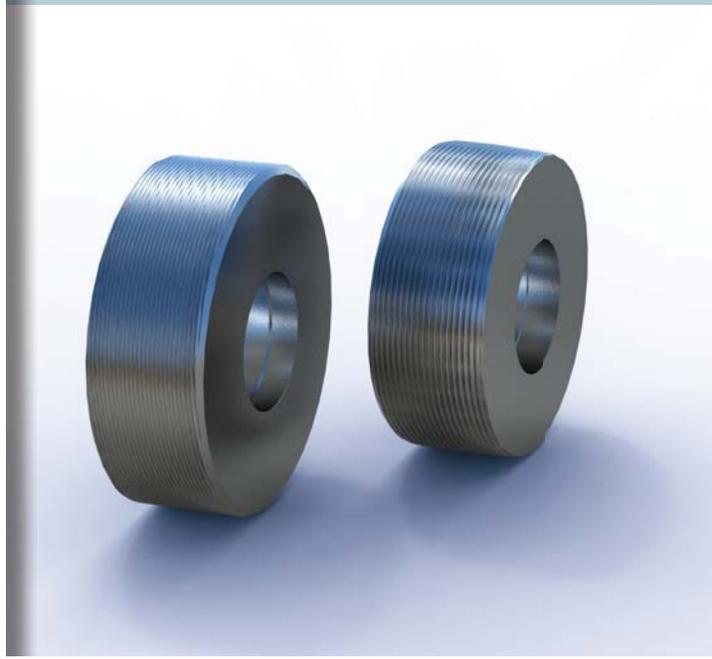
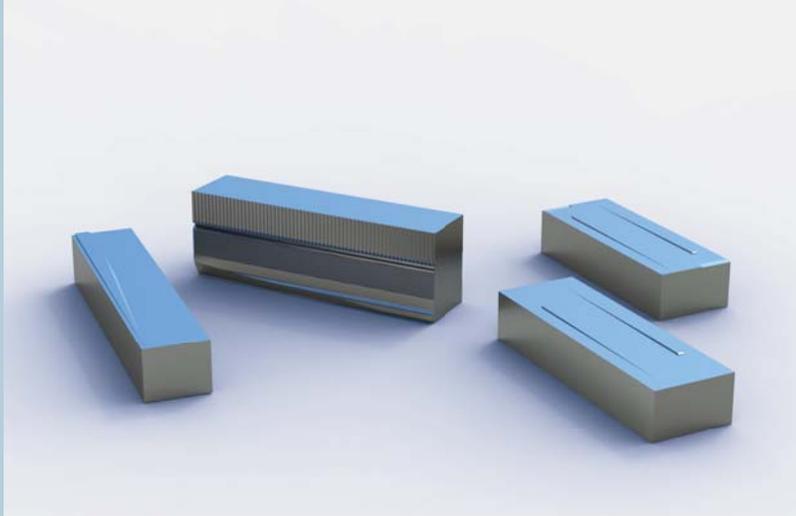
Politikamızın dayandığı temel ilkeler:

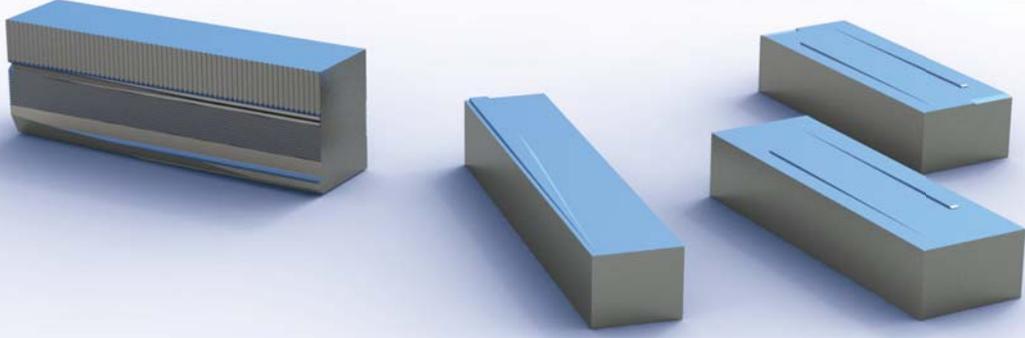
- Mükemmeli amaçlamak
- Değer katmak için verimli bir şekilde çalışmak
- Sürekli gelişim prensibine göre hareket etmek
- Tüm yönetim ve çalışanlarımızla kaliteden sorumlu olmak Eğitim yoluyla becerilerimizi ve kalite anlayışımızı artırmak
- Ekip, çalışmasıyla, uyum, etkinlik ve yaratıcılığı teşvik etmek



Quality Documents / Kalite Belgeleri







- CNC 5 eksen makinalarımız ile ovalama kalıplarımızı üretiyoruz.
- İstenilen ölçülerde Her türlü standart ve özel ovalama kalıpları üretebiliyoruz.
- OEM yapıyoruz.
- İşleme teknolojimiz ile kalitemizde sürekliliği sağlıyoruz.

- We are using CNC 5 axis milling machine in the production line
- We can produce standart and special rolling dies
- OEM
- %100 quality control



THREAD ROLLING DIES VİDA OVALAMA KALİPLARI

Corporate / Kurumsal

Quality / Kalite

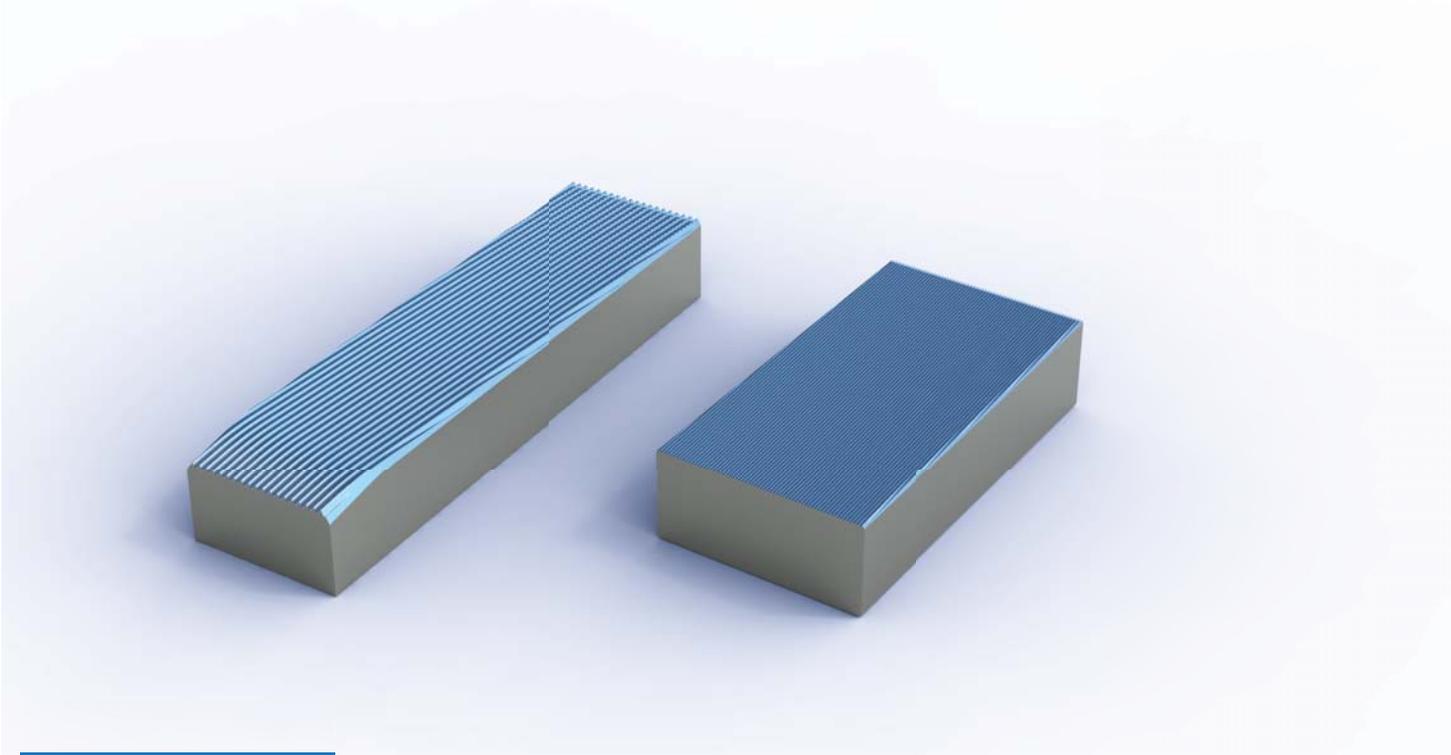
Products / Ürünler

Certificates / Sertifikalar

MAKİNE ÖLÇÜLERİ / MACHINE MEASUREMENTS

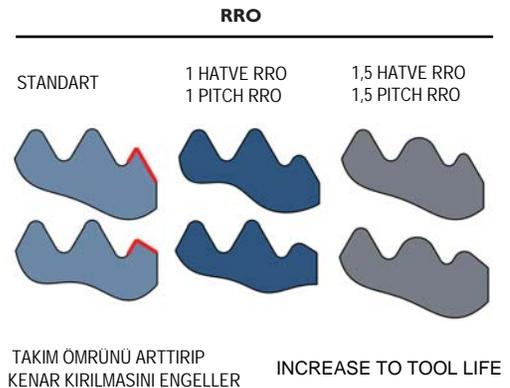
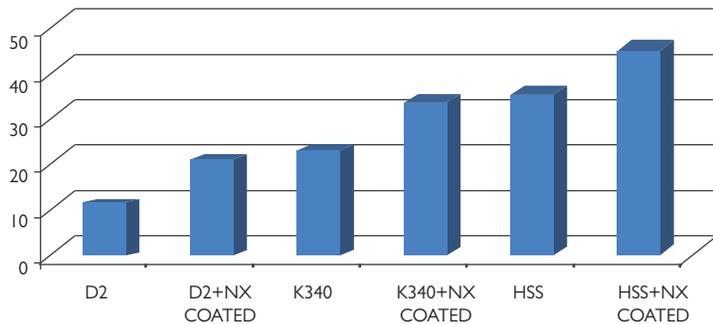
MACHINE	L2	L1	S	H	α°
EW MENN GW22/23	45	38	12	16 22	0°
HILGELAND TR0 SASPI GV0 CHUN ZU DPR3 EW MENN GW31/32	66	58	20	32	0°
INGRAMATIC RPO MALMEDIE AG 3.5 TLM RP4 HARNEZ RFO					
CAPELLI B88	90	70	20	32	5°
SALVI 500	100	90	40	50	0°
HILGELAND TR1 PRESSVIT PRS6 CHUN ZU DPR6 EW MENN GW51/52	95	85	25	42 38 54	0°
INGRAMATIC RP1 MALMEDIE AG5 TLM RP6 OMEGA RF6					
HILGELAND TR2 SASPI GV2 CHUN ZU DPR8 EW MENN GW61/62/63	130	115	30	62 54 85 105	0°
INGRAMATIC RP2 PRESSVIT B120-PRS8 TLM RP8 OMEGA RA2					
HILGELAND TR3 SASPI GV3 EW MENN GW81/82	150	130	35	58 65 80 105	5°
INGRAMATIC RP3 MALMEDIE AG8 TLM RP10					
HILGELAND TR4 EW MENN GW100	170	150	40	68 105	0°
TLM RP10/L					
NEDSCHROEF BV5/HTP5	254.00	228.60	23.08	40	0°
MALMEDIE AG13 83 HILGELAND TR5	210	190	50	83 105	0°
EW MENN GW22/23	255	230	55	83 105	0°
WATERBURY 00 EW MENN GW 32	50.80	44.45	17.45	28.06	5°
HARTFORD SPO-500-400 SIMA R6 CHUN ZU DPR5 SACMA KSO I/R	82.55	69.85	20.64	31.8 41.3	5°
WATERBURY 0 EWM GW32-0 MANVILLE-OC-130C					
HARTFORD A 190H SIMA R6-L-R8	101.6	88.9	20.64	31.8 66.7 41.3	5°
WATERBURY 1015 SACMA RU1-S					
HARTFORD SP10-400 SASPI GV2-10 SIMA R10	127.00	107.95	23.80	41.3 54.0 50.08 66.7	5°
WATERBURY 10 MANVILLE 2B-2C HARTFORD A 312 H					
HARTFORD SP20-220 SASPI GV3-20	171.45	152.40	30.15	41.03 63.5 54.0 66.7 50.8 76.2	5°
WATERBURY 20 MANVILLE 3B-3C-375C					
HARTFORD SP30-180 SASPI GV4-30	215.90	190.50	36.51	54.0 76.2 69.9 104.8	5°
WATERBURY 30 MANVILLE 4B-500C					
HARTFORD SP40-140 SASPI GV5-40	254.00	228.60	42.86	66.7 104.8 82.6 117.5	5°
WATERBURY 40 MANVILLE 5B-625C					
CHUN ZU DPR20 SASPI GV6-50	304.80	279.40	49.21	66.7 117.5 88.9 130.2 104.8	5°
TLM RP10/L TLM RP10/L					
HARTFORD SP60-100 SASPI GV6-60	406.80	381.15	55.56	57.2 114.3 82.6 130.2	5°
WATERBURY 60 MANVILLE 7B					

FLAT ROLLING DIES
DÜZ OVALAMA KALIPLARI



- Isıl işlem sonrası CNC profil taşlama ile üretim yapıyoruz.
- Kolay ayar imkanı ve mükemmel diş formu.
- NX kaplama ile takım ömrü minimum 2 katı arttırılabiliyor.
- Kullanım ömrünü tamamlayan kalıplarımızı tekrardan taşlanarak daha ucuz bir maliyet ile müşterilerimizin kullanımına sunuyoruz.
- Tüm profiller de 0,01 tolerans ile taşlama yapabiliyoruz.
- RRO kalıp geometrisiyle ekstra uzun ömürlü takımlar üretilmektedir.

- After Heating Process we produce by CNC profile grinding.
- Easy setting and perfect thread form.
- The usage life of dies are doubled by NX coating.
- We re-grind the dies we manufacture after they complete their usage life and we serve it back to customers by lower prices.
- We are able to grind the whole profiles by 0,01 tolerance.
- We can manufacture the dies by RRO geometry for longer life of usage.



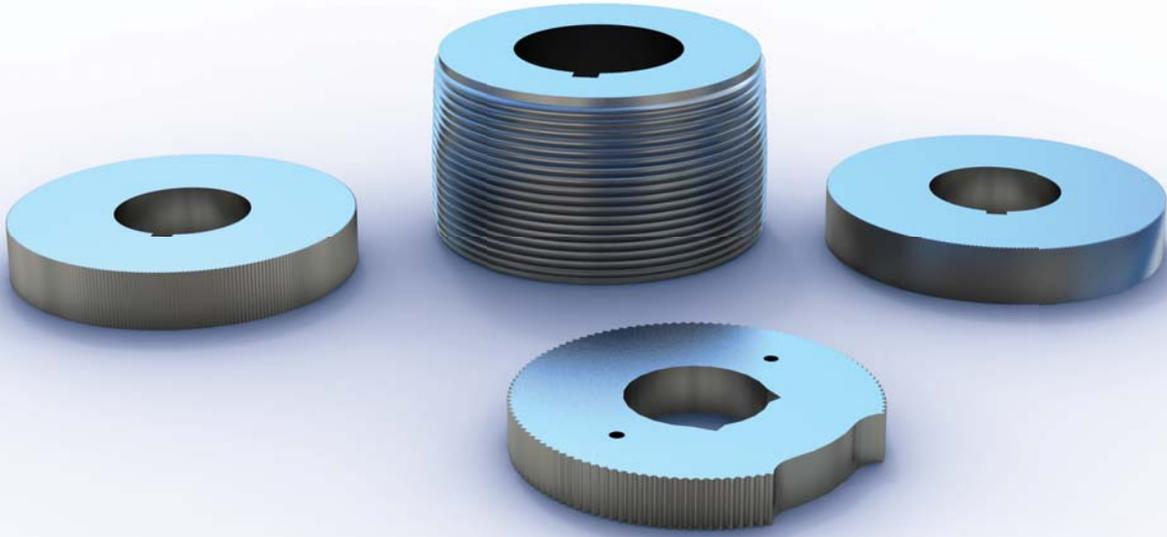
BOLT PRODUCTION TOOLS

CIVATA OVALAMA KALIPLARI

	Corporate / Kurumsal
	Quality / Kalite
	Products / Ürünler
	Certificates / Sertifikalar

MAKİNE ÖLÇÜLERİ / MACHINE MEASUREMENTS					
MACHINE	L2	L1	S	H	α °
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HILGELAND TR0 SASPI GV0 CHUN ZU DPR3 EW MENN GW31/32	66	58	20	32	0°
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HILGELAND TR2 SASPI GV2 CHUN ZU DPR8 EW MENN GW61/62/63	130	115	30	62 54 85 105	0°
INGRAMATIC RP2 PRESSVIT B120-PRS8 TLM RP8 OMEGA RA2					
HILGELAND TR3 SASPI GV3 EW MENN GW81/82	150	130	35	58 65 80 105	5°
INGRAMATIC RP3 MALMEDIE AG8 TLM RP10					
HILGELAND TR4 EW MENN GW100	170	150	40	68 105	0°
TLM RP10/L					
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HARTFORD SPO-500-400 SIMA R6 CHUN ZU DPR5 SACMA KSO I/R	82.55	69.85	20.64	31.8 41.3	5°
WATERBURY 0 EWM GW32-0 MANVILLE-OC-13OC					
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WATERBURY 1015 SACMA RUI-S					
HARTFORD SP10-400 SASPI GV2-10 SIMA R10	127.00	107.95	23.80	41.3 54.0 50.08 66.7	5°
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WATERBURY 40 MANVILLE 5B-625C					
CHUN ZU DPR20 SASPI GV6-50	304.80	279.40	49.21	66.7 117.5 88.9 130.2 104.8	5°
TLM RP10/L TLM RP10/L					
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WATERBURY 60 MANVILLE 7B					

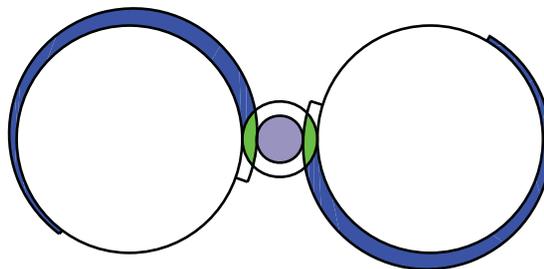
CIRCULAR ROLLING DIES
OVALAMA TOPLARI



- Isıl işlem sonrası CNC profil taşlama ile üretim yapıyoruz.
- Kolay ayar imkanı ve mükemmel diş formu.
- NX kaplama ile takım ömrü minimum 2 katı arttırılabiliyor.
- Kullanım ömrünü tamamlayan kalıplarımızı tekrardan taşlanarak daha ucuz bir maliyet ile müşterilerimizin kullanımına sunuyoruz.
- Tüm profiller de 0,01 tolerans ile taşlama yapabiliyoruz.
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INCREMENTAL DIES



BOLT PRODUCTION TOOLS CIVATA OVALAMA KALIPLARI

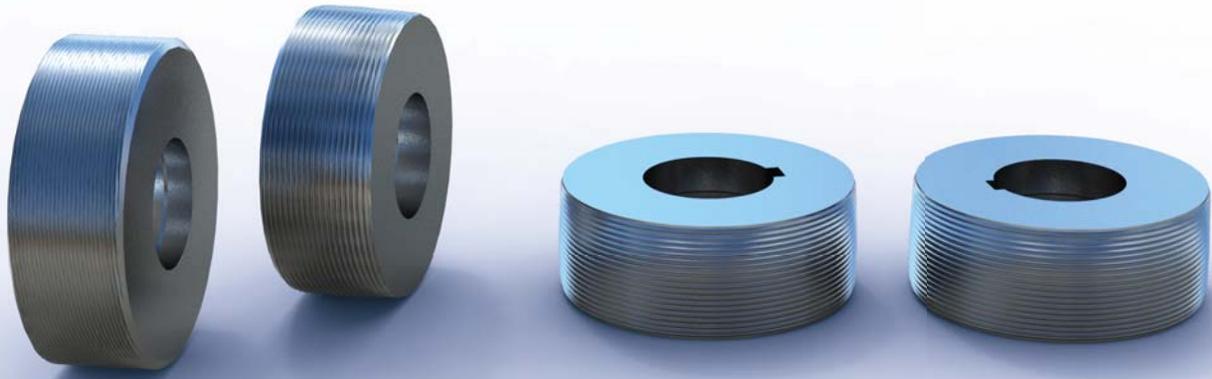
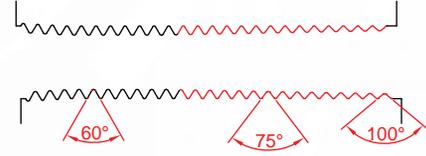
Corporate / Kurumsal

Quality / Kalite

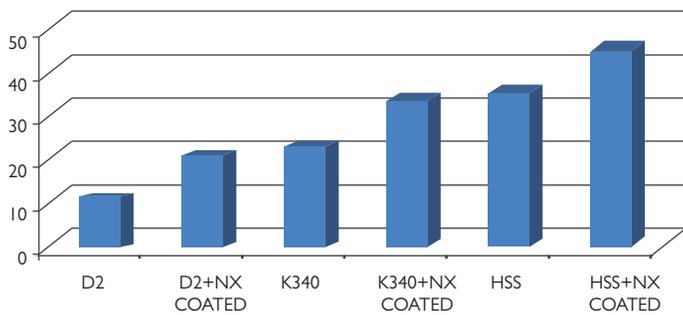
Products / Ürünler

Certificates / Sertifikalar

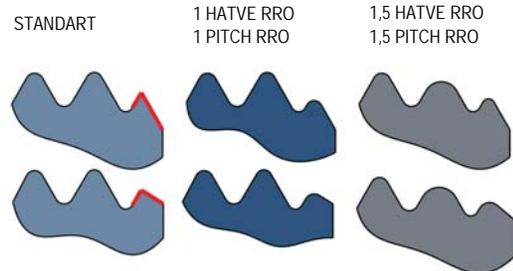
CIRCULAR ROLLING DIES OVALAMA TOPLARI



MACHINE	D	HOLE DIAMETER	H
PEE-WEE IZPE ORT SENY TESKER And others	80/109.9	40 60 80 100 120 140 160	40
	110/119.9		60
	129/139.9		80
	140/169.9		100
	170/179.9		120
	180/199.9		140
	200/220		160

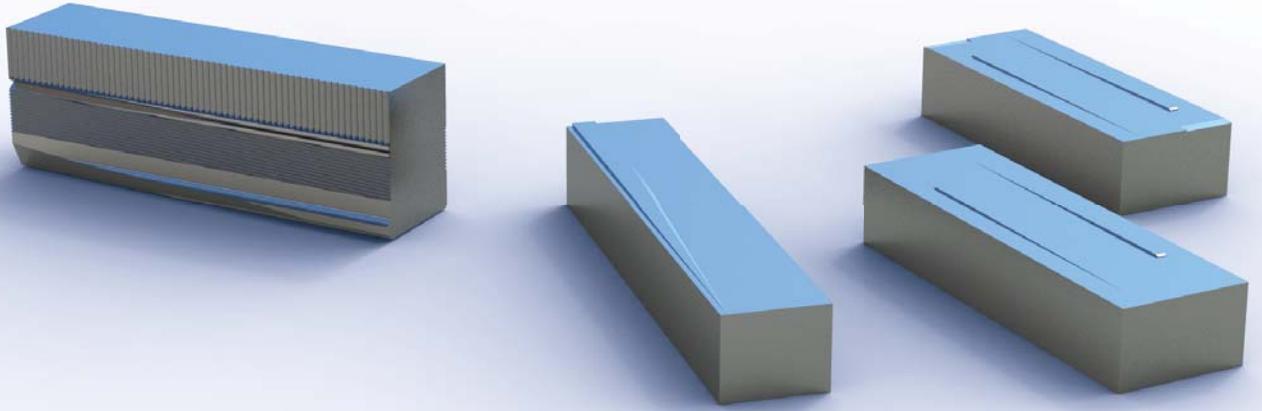


RRO



TAKIM ÖMRÜNÜ ARTTIRIP
KENAR KIRILMASINI ENGELLER

INCREASE TO TOOL LIFE



- CNC 5 eksen makinalarımız ile ovalama kalıplarımızı üretiyoruz.
- İstenilen ölçülerde Her türlü standart ve özel ovalama kalıpları üretebiliyoruz.
- OEM yapıyoruz.
- İşleme teknolojimiz ile kalitemizde sürekliliği sağlıyoruz.
- Producing dies with 5 axis CNC milling machine.
- Standard and form rolling dies.
- OEM production.
- Production stability.

FORM ROLLING DIES

FORM OVALAMA KALIPLARI

	Corporate / Kurumsal
	Quality / Kalite
	Products / Ürünler
	Certificates / Sertifikalar

MAKİNE ÖLÇÜLERİ / MACHINE MEASUREMENTS					
MACHINE	L2	L1	S	H	α °
EW MENN GW22/23	45	38	12	16 22	0°
HILGELAND TR0 SASPI GV0 CHUN ZU DPR3 EW MENN GW31/32	66	58	20	32	0°
INGRAMATIC RPO MALMEDIE AG 3.5 TLM RP4 HARNEZ RFO					
CAPELLI B88	90	70	20	32	5°
SALVI 500	100	90	40	50	0°
HILGELAND TR1 PRESSVIT PRS6 CHUN ZU DPR6 EW MENN GW51/52	95	85	25	42 38 54	0°
INGRAMATIC RP1 MALMEDIE AG5 TLM RP6 OMEGA RF6					
HILGELAND TR2 SASPI GV2 CHUN ZU DPR8 EW MENN GW61/62/63	130	115	30	62 54 85 105	0°
INGRAMATIC RP2 PRESSVIT B120-PRS8 TLM RP8 OMEGA RA2					
HILGELAND TR3 SASPI GV3 EW MENN GW81/82	150	130	35	58 65 80 105	5°
INGRAMATIC RP3 MALMEDIE AG8 TLM RP10					
HILGELAND TR4 EW MENN GW100	170	150	40	68 105	0°
TLM RP10/L					
NEDSCHROEF BV5/HTP5	254.00	228.60	23.08	40	0°
MALMEDIE AG13 83 HILGELAND TR5	210	190	50	83 105	0°
EW MENN GW22/23	255	230	55	83 105	0°
WATERBURY 00 EW MENN GW 32	50.80	44.45	17.45	28.06	5°
HARTFORD SPO-500-400 SIMA R6 CHUN ZU DPR5 SACMA KSO I/R	82.55	69.85	20.64	31.8 41.3	5°
WATERBURY 0 EWM GW32-0 MANVILLE-OC-13OC					
HARTFORD A 190H SIMA R6-L-R8	101.6	88.9	20.64	31.8 66.7 41.3	5°
WATERBURY 1015 SACMA RUI-S					
HARTFORD SP10-400 SASPI GV2-10 SIMA R10	127.00	107.95	23.80	41.3 54.0 50.08 66.7	5°
WATERBURY 10 MANVILLE 2B-2C HARTFORD A 312 H					
HARTFORD SP20-220 SASPI GV3-20	171.45	152.40	30.15	41.03 63.5 54.0 66.7 50.8 76.2	5°
WATERBURY 20 MANVILLE 3B-3C-375C					
HARTFORD SP30-180 SASPI GV4-30	215.90	190.50	36.51	54.0 76.2 69.9 104.8	5°
WATERBURY 30 MANVILLE 4B-500C					
HARTFORD SP40-140 SASPI GV5-40	254.00	228.60	42.86	66.7 104.8 82.6 117.5	5°
WATERBURY 40 MANVILLE 5B-625C					
CHUN ZU DPR20 SASPI GV6-50	304.80	279.40	49.21	66.7 117.5 88.9 130.2 104.8	5°
TLM RP10/L TLM RP10/L					
HARTFORD SP60-100 SASPI GV6-60	406.80	381.15	55.56	57.2 114.3 82.6 130.2	5°
WATERBURY 60 MANVILLE 7B					

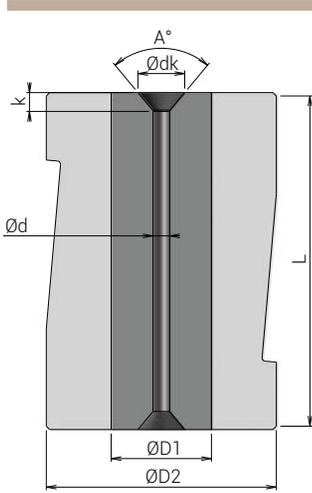


EMİR
KALIP

DIN7982
DIN965
DIN7504

Corporate / Kurumsal
Quality / Kalite
Products / Ürünler
Certificates / Sertifikalar

YHB



"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"A° (+/-1°)"	"Ødk (+/-0,05)"	"k (+/-0,02)"
8-40	15-80	15-220	1,2-12	30°-150°	4-20	0,80-16

ØD1	
ØD2	
L	
Ød	
A°	
Ødk	
k	

YHB

TIRTILLI YHB

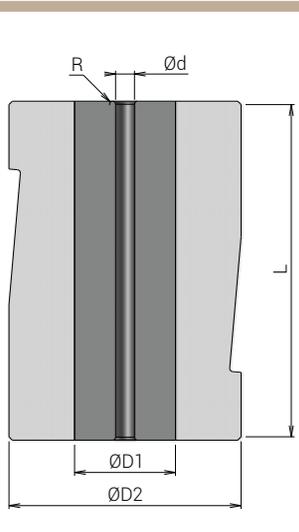


STOPERLİ YHB

DIN7981
DIN7983
DIN968
DIN966

OUR PRODUCTS / ÜRÜNLERİMİZ

YSB



"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"R (+/-0,1)"
8-40	15-80	15-220	1,2-12	0,2-3,0

ØD1	
ØD2	
L	
Ød	
R	

YSB

TRAPEZ



R TYPE

THREEPOINT

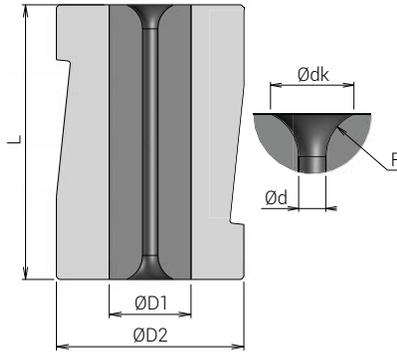
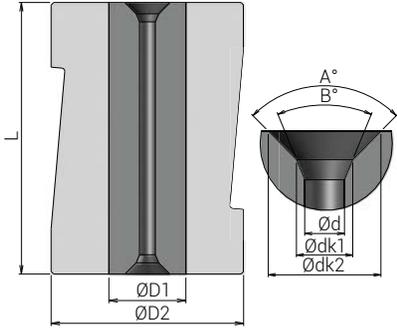
CHIPBOARD-DRYWALL SUNTA-ALÇIPAN

Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar



"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"Ødk1 (+0,1/-0)"	"Ødk2 (+0/-0,1)"	"A° (+/-1°)"	"B° (+/-1°)"
8-40	15-80	15-220	1,2-12	3-6	6-12	90°	45°

ØD1	
ØD2	
L	
Ød	
Ødk1	
Ødk2	
B°	

"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"Ødk (+0,1/-0)"	R
8-40	15-80	15-220	1,2-12	7-9,5	4-5

ØD1	
ØD2	
L	
Ød	
Ødk	
R	

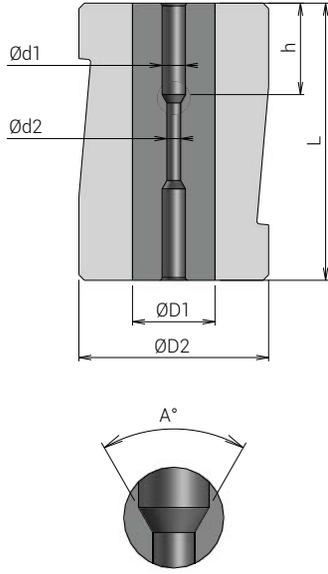
SUNTA
CHIPBOARD

ALÇIPAN
DRYWALL



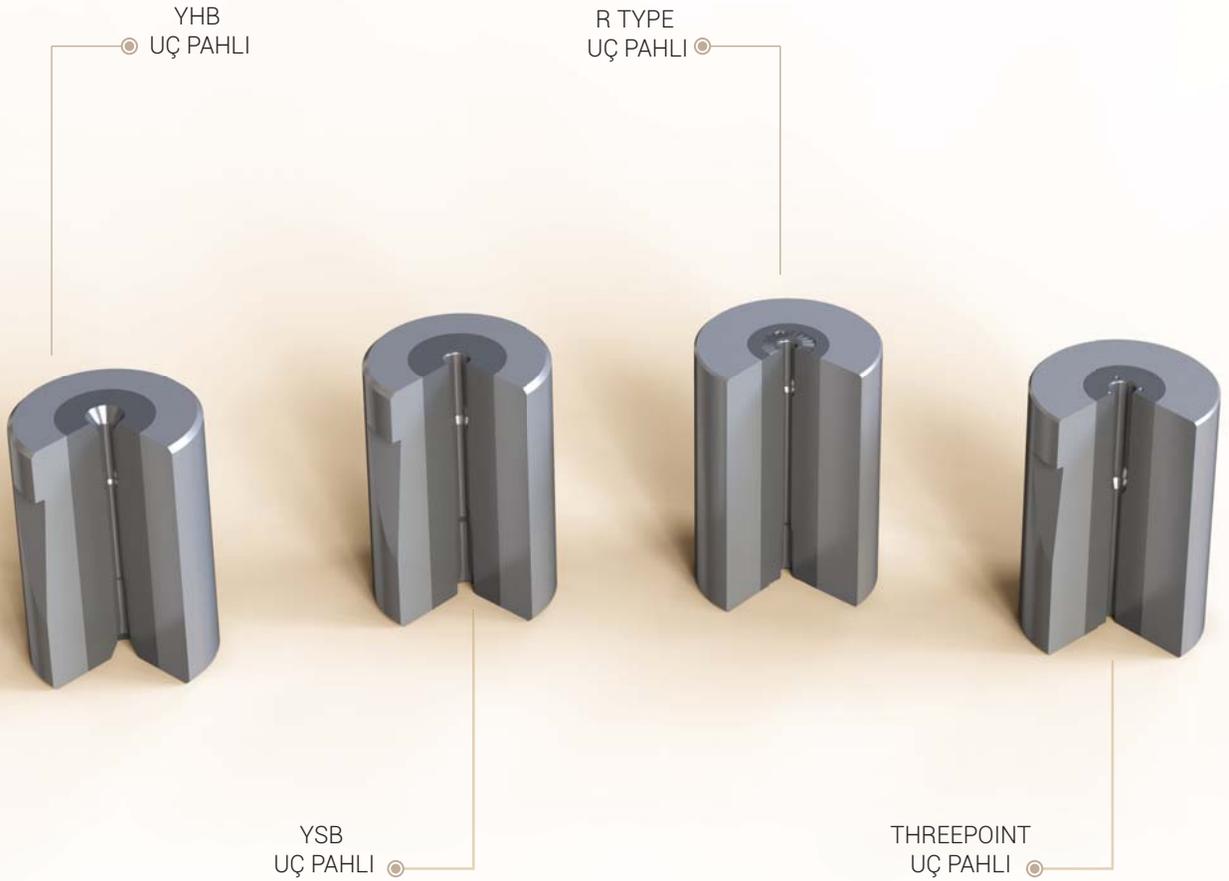
POINT ANGLE UÇ PAHLI

OUR PRODUCTS / ÜRÜNLERİMİZ



" $\varnothing D1$ (+0,1/-0)"	" $\varnothing D2$ (+0/-0,02)"	"L (+0,02/-0)"	" $\varnothing d1$ (+0,01/-0)"	" $\varnothing d2$ (+0,01/-0)"	"h (+/-0,02)"	"A° (+/-1°)"
8-40	15-80	15-220	1,2-12	1,2-12	5-60	30°-150°

$\varnothing D1$	
$\varnothing D2$	
L	
$\varnothing d$	
$\varnothing d1$	
$\varnothing d2$	
h	
A°	



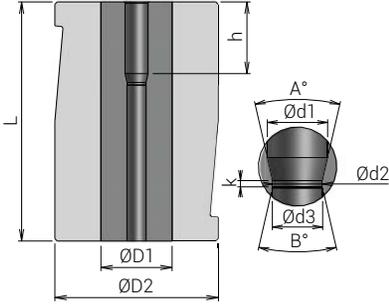
REDUCTION REDÜKSİYON

Corporate / Kurumsal

Quality / Kalite

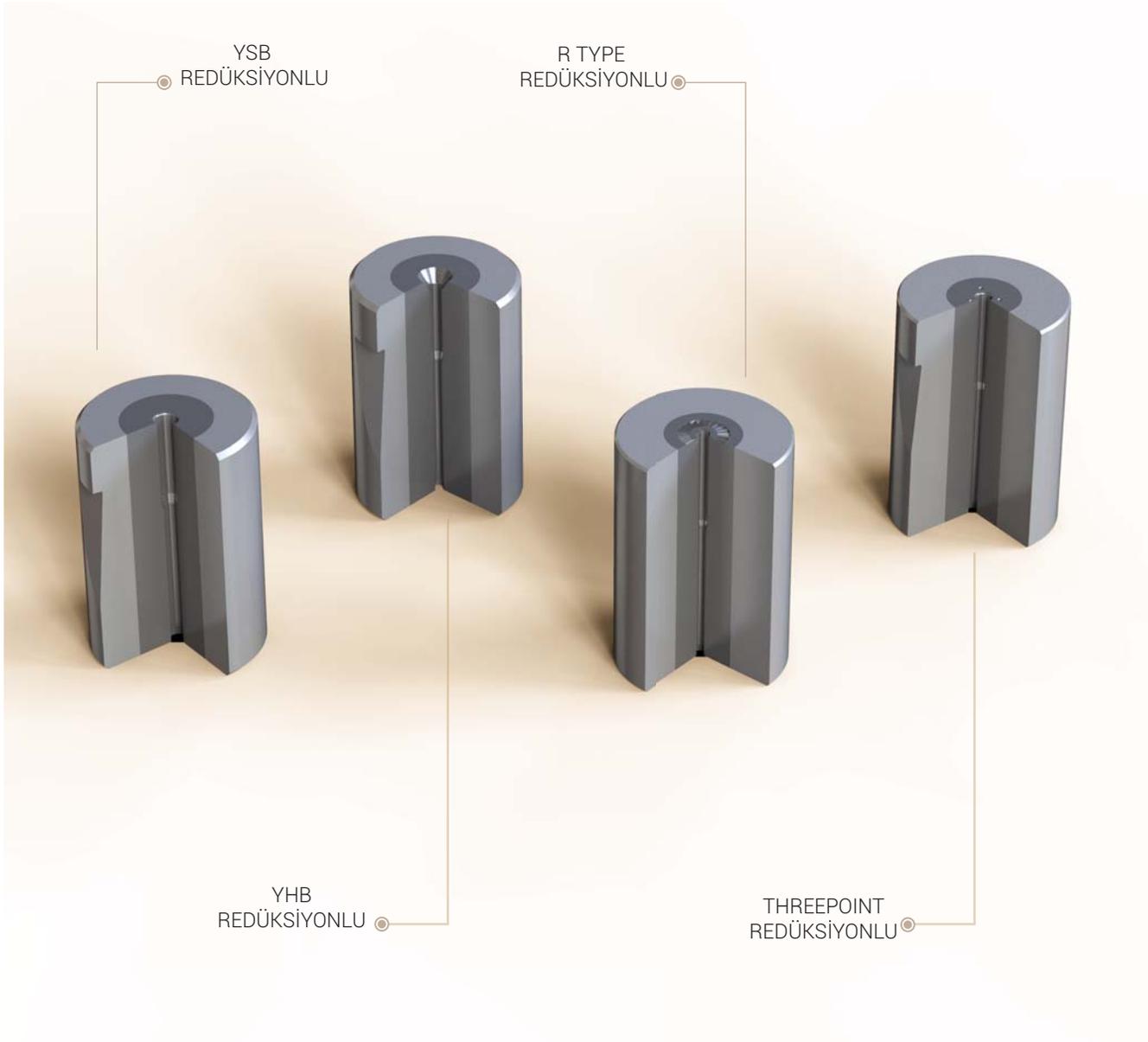
Products / Ürünler

Certificates / Sertifikalar



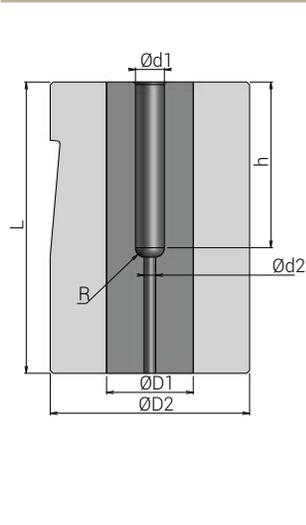
"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød1 (+0,01/-0)"	"Ød2 (+0,01/-0)"	"Ød3 (+0,01/-0)"	"h (+/-0,02)"	k	A°	B°
8-40	15-80	15-220	1,2-12	1,2-12	Ød2 + 0,03	5-60	0,5	26°	26°

ØD1	
ØD2	
L	
Ød1	
Ød2	
h	
k	
A°	
B°	



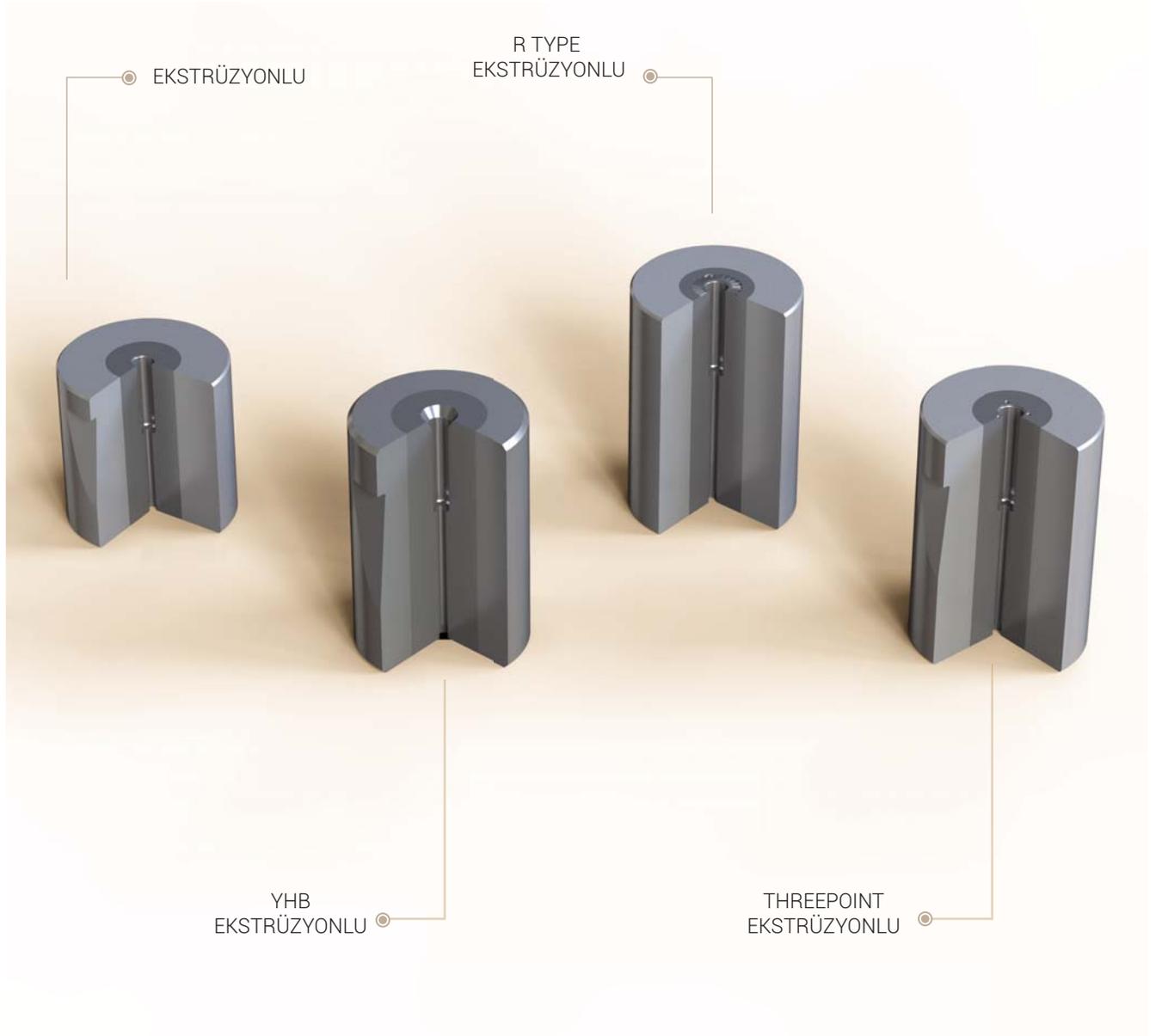
YHB
REDÜKSİYONLU

THREEPOINT
REDÜKSİYONLU



$\varnothing D1 (+0,1/-0)$	$\varnothing D2 (+0/-0,02)$	$L (+0,02/-0)$	$\varnothing d1 (+0,01/-0)$	$\varnothing d2 (+0,01/-0)$	$h (+/-0,02)$	R
8-40	15-80	15-220	1,2-12	1,2-12	5-60	1-4

$\varnothing D1$	
$\varnothing D2$	
L	
$\varnothing d1$	
$\varnothing d2$	
h	
R	



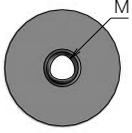
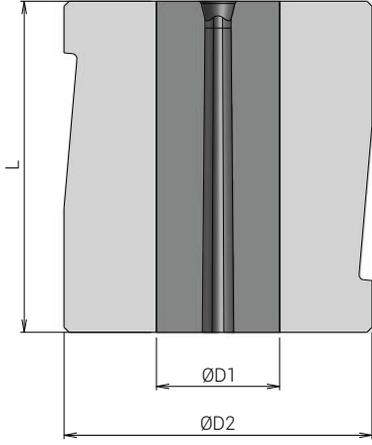
TAPTITE ÜÇGEN KALIP

Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar

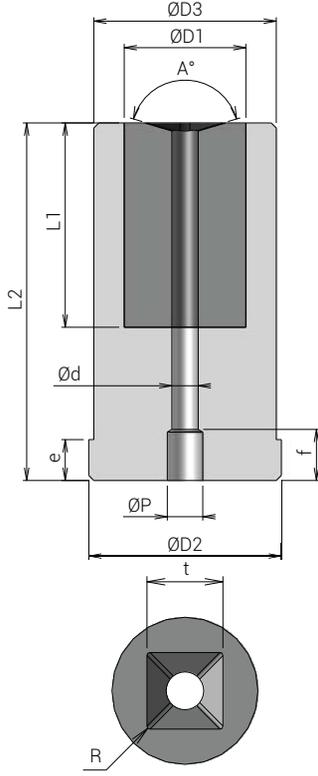


" ØD1 (+0,1/-0)"	" ØD2 (+0/-0,02)"	" L (+0,02/-0)"	M
8-40	15-80	15-220	M3-M12



FIRST PUNCH KARE HAZIRLAMA

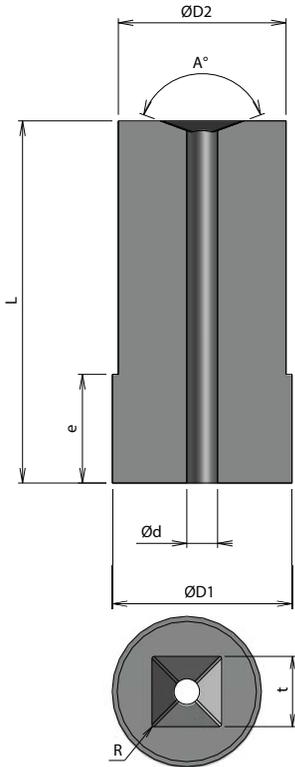
OUR PRODUCTS / ÜRÜNLERİMİZ



ØD1	
ØD2	
ØD3	
L1	
Ød	
ØP	
e	
f	
t	
R	

"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"ØD3 (+0/-0,02)"	"L1 (+0,02/-0)"	"L2 (+0,02/-0)"	"Ød (+0,01/-0)"	"ØP (+0,1/-0)"	"f (+0,1/-0)"	"e (+0,1/-0)"	"t (+0,1/-0)"	"R (+/-0,1)"
8-16	12-36	11-35	8-45	15-85	1,2-12	2,5-8	3-6	4-12	3,5-12	0,5-3

KARE FULL CARBIDE KARE FULL KARBÜR



"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"e (+0,1/-0)"	"t (+0,1/-0)"	"R (+/-0,1)"
8-24	7-23	12-45	1,2-12	4-12	3,5-12	0,5-3

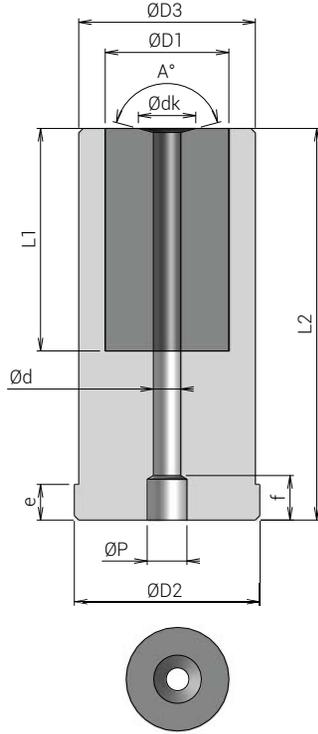
FIRST PUNCH YHB HAZIRLAMA

Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

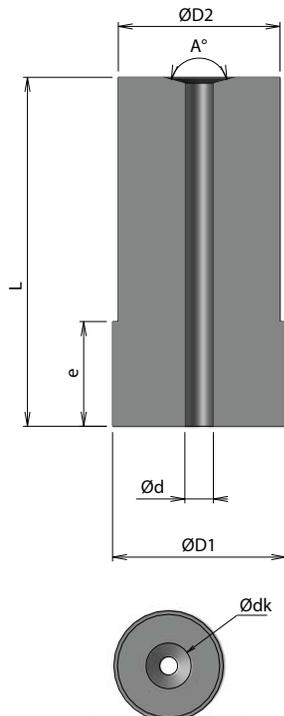
Certificates / Sertifikalar



ØD1	
ØD2	
ØD3	
L1	
L2	
Ød	
A°	
Ødk	
ØP	
e	
f	

"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"ØD3 (+0/-0,02)"	"L1 (+0,02/-0)"	"L2 (+0,02/-0)"	"Ød (+0,01/-0)"	"A° (+/-1°)"	Ødk	"ØP (+0,1/-0)"	"e (+0,1/-0)"	"f (+0,1/-0)"
8-16	12-36	11-35	8-45	15-85	1,2-12	120°-150°	3,5-14	2,5-8	4-12	3-6

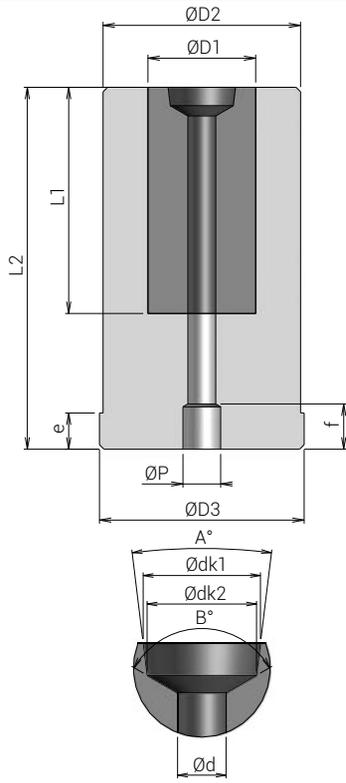
YHB FULL CARBIDE YHB FULL KARBÜR



"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"e (+0,1/-0)"	"A° (+/-1°)"	Ødk
8-24	7-23	12-45	1,2-12	4-12	120°-150°	3,5-14

YSB HAZIRLAMA
YSB HAZIRLAMA

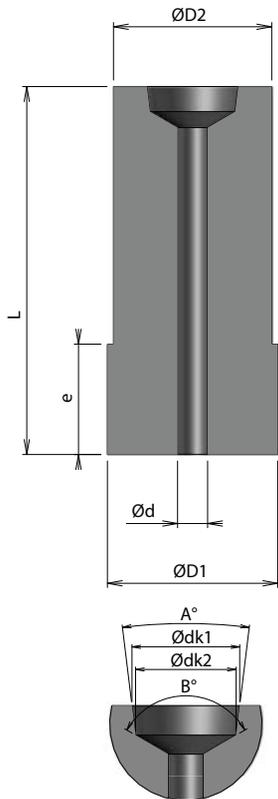
OUR PRODUCTS / ÜRÜNLERİMİZ



ØD1	
ØD2	
ØD3	
L1	
L2	
Ød	
ØP	
e	
f	
A°	
Ødk1	
B°	
Ødk2	

"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"ØD3 (+0/-0,02)"	"L1 (+0,02/-0)"	"L2 (+0,02/-0)"	"Ød (+0,01/-0)"	"ØP (+0,1/-0)"	"e (+0,1/-0)"	"f (+0,1/-0)"	"A° (+/-1°)"	"Ødk1 (0/-0,05)"	"B° (+/-1°)"	"Ødk2 (0/-0,05)"
8-16	12-36	11-35	8-45	15-85	1,2-12	2,5-8	4-12	3-6	10°-20°	3-9	60°-150°	3,5-9,5

YSB FULL CARBIDE
YSB FULL KARBÜR



"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L (+0,02/-0)"	"Ød (+0,01/-0)"	"e (+0,1/-0)"	"A° (+/-1°)"	"Ødk1 (0/-0,05)"	"B° (+/-1°)"	"Ødk2 (0/-0,05)"
8-24	7-23	12-45	1,2-12	4-12	10°-20°	3-9	60°-150°	3,5-9,5

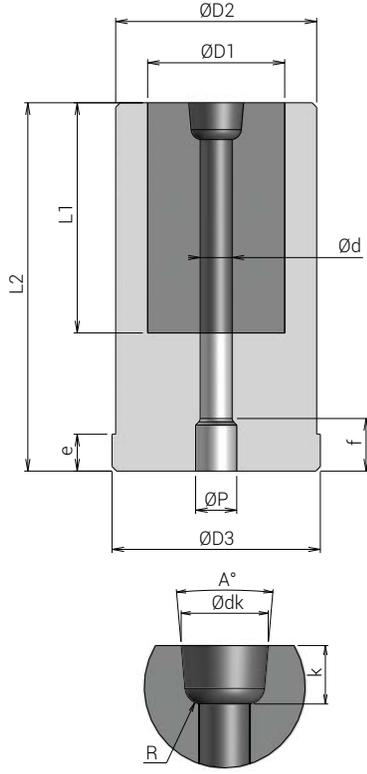
FIRST PUNCH TRAPEZ HAZIRLAMA

Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar



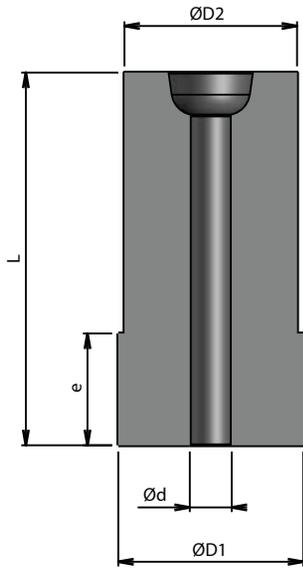
ØD1	
ØD2	
ØD3	
L1	
L2	
Ød	
ØP	
e	
f	
A°	
Ødk	
k	
R	

"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"ØD3 (+0/-0,02)"	"L1 (+0,02/-0)"	"L2 (+0,02/-0)"	"Ød (+0,01/-0)"	"ØP (+0,1/-0)"	"e (+0,1/-0)"	"f (+0,1/-0)"	"A° (+/-1°)"	"Ødk (+/-0,05)"	"k (+/-0,05)"	"R (+/-0,1)"
8-16	12-36	11-35	8-45	15-85	1,2-12	2,5-8	4-12	3-6	6°-30°	3-12	2-8	0,5-6

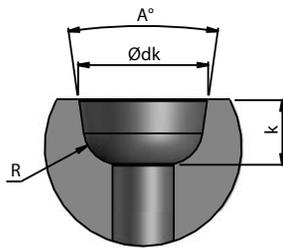


TRAPEZ FULL CARBIDE
TRAPEZ FULL CARBIDE

OUR PRODUCTS / ÜRÜNLERİMİZ



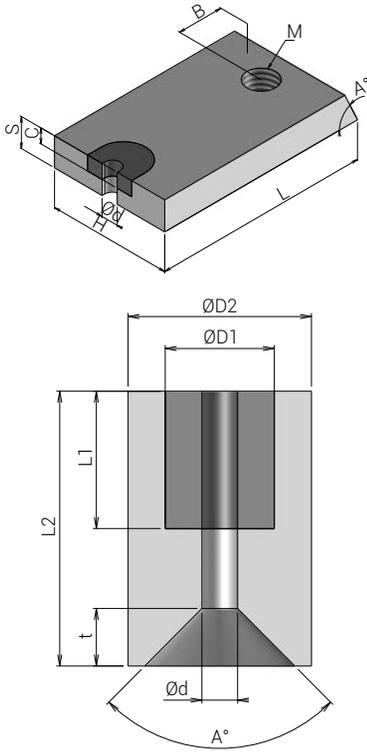
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8-24	7-23	12-45	1,2-12	4-12	6°-30°	3-12	2-8	0,5-6



BIÇAK-MÜHRE

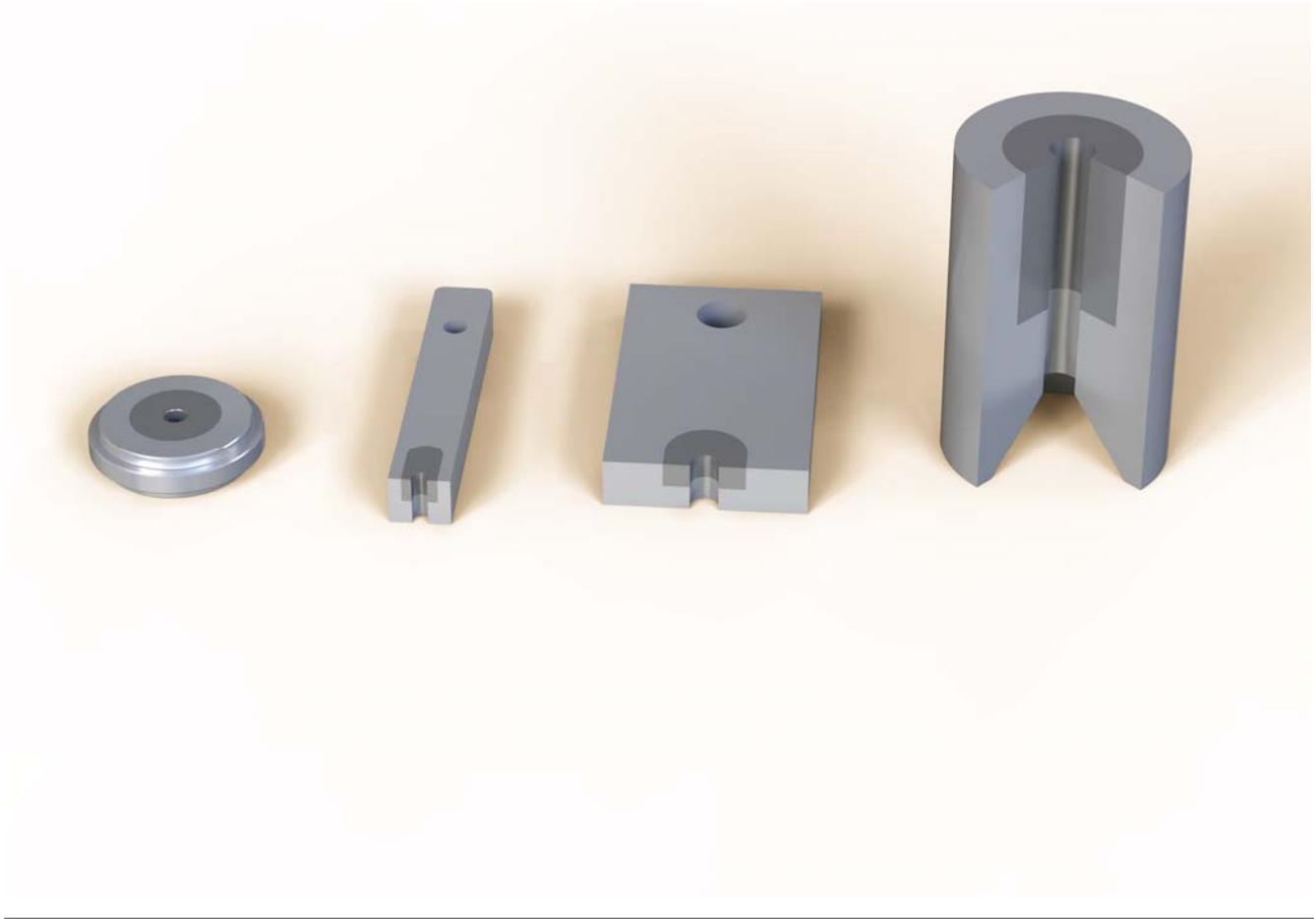
BIÇAK-MÜHRE

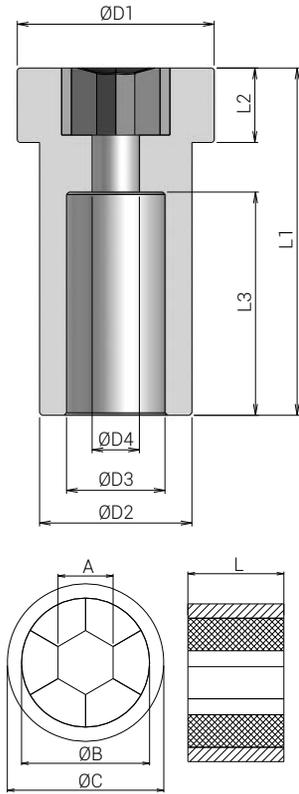
Corporate / Kurumsal
Quality / Kalite
Products / Ürünler
Certificates / Sertifikalar



"H (0/-0,1)"	"L (0/-0,1)"	"S (0/-0,1)"	"C (0/-0,1)"	"Ød (+/-0,05)"	"A° (+/-1°)"	B	M
8-50	20-120	4-16	2-10	1,2-12	55°-90°	8-30	M4-M12

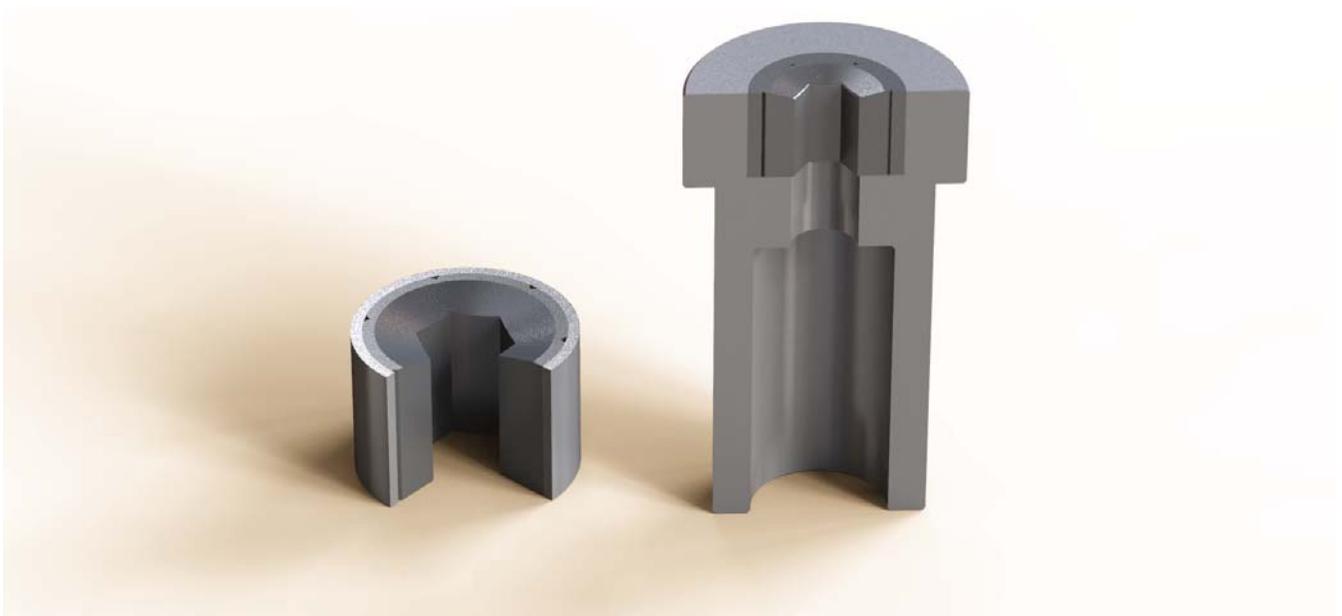
"ØD1 (+0,1/-0)"	"ØD2 (+0/-0,02)"	"L1 (+0,02/-0)"	"L2 (+0,02/-0)"	"Ød (+0,01/-0)"	"t (0/-0,05)"	"A° (+/-1°)"
8-16	12-36	8-45	15-85	1,2-12	2-14	30°-120°





"ØD1 (+0/-0,02)"	"ØD2 (+0/-0,02)"	"ØD3 (+0,02/-0)"	"ØD4 (+0,02/-0)"	"L1 (+0,02/-0)"	"L2 (+0,02/-0)"	"L3 (+0,02/-0)"
32-72	24-65	12-34	4-26	40-120	10-35	30-85

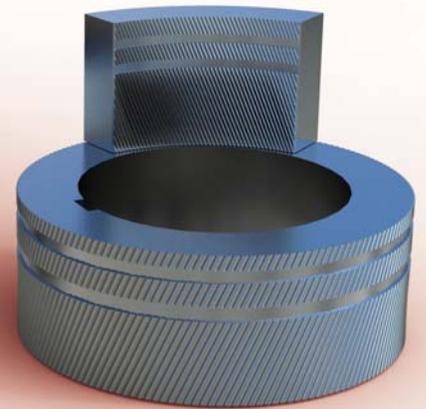
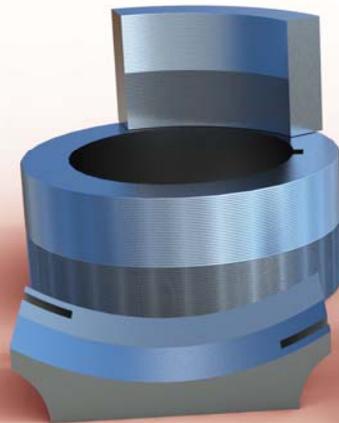
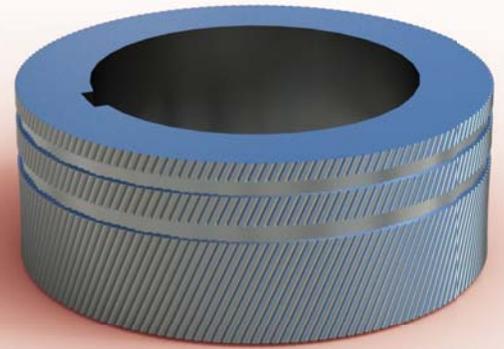
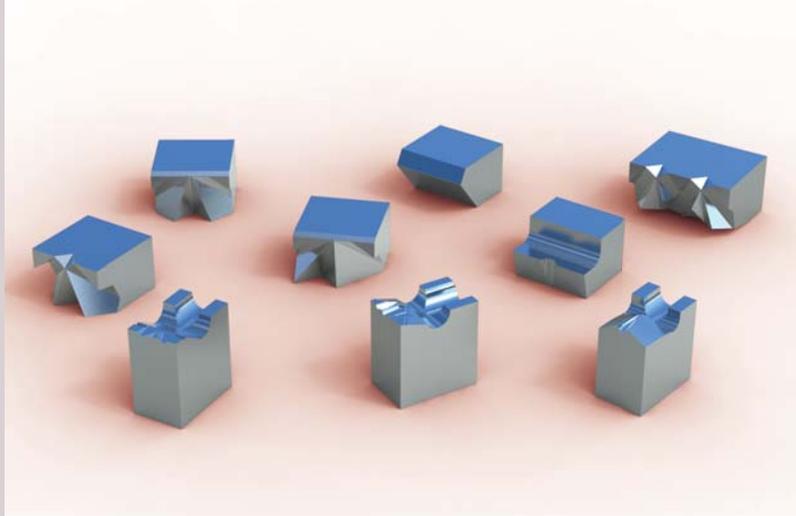
Workpiece size	A mm	B mm	C mm	L ±0,02 mm
M3	5,33	16	20,00	10-25
M3,5	5,83	16	20,00	10-25
M4	6,83	18	22,00	10-25
M5	7,83	18	22,00	10-25
M6	9,85	20	25,00	10-25
M8	11,80	24	29,00	10-25
M8	12,80	24	29,00	10-25
M10	13,80	28	33,00	10-25
M12	16,80	35	41,00	10-25
M14	18,75	38	44,00	10-25
M16	21,75	43	49,00	10-25
#6	6,22	16	20,00	10-25
#8	6,22	16	20,00	10-25
#10	7,22	18	22,00	10-25
#12	7,22	18	22,00	10-25
1/4"	9,34	20	25,00	10-25
1/4"	10,82	24	29,00	10-25
5/16"	12,46	24	29,00	10-25
3/8"	14,02	28	33,00	10-25
7/16"	15,55	35	41,00	10-25
1/2"	18,70	38	44,00	10-25
9/16"	20,35	43	49,00	10-25



STEEL PARTS
ÇELİK PARÇALAR

	Corporate / Kurumsal
	Quality / Kalite
	Products / Ürünler
	Certificates / Sertifikalar

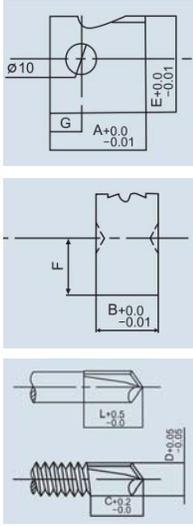




 **WNIX** ^{TECH}®

SELF DRILLING SCREW DIES MATKAP UÇLU VİDA KALIBI

Corporate / Kurumsal
Quality / Kalite
Products / Ürünler
Certificates / Sertifikalar



NO 1 DRILL POINT DIES					
DP DIE CODE	DRILL DIA (DØ)	FLUTE LENGTH (L)	DRILL LENGTH ©	MAX MATERIAL THICKNESS	DP DIE STYLE
L1-22	2.2		1.7	1.0	STYLE 1 STYLE 2
L1-23	2.3	2.7			
L1-27	2.7				
L1-28	2.8				
L1-29	2.9	3.4	2.4	1.5	
L1-30	3.0				
L1-31	3.1				
L1-32	3.2				
L1-33	3.3				
L1-34	3.4	4.2	3.2	2.1	
L1-35	3.5				
L1-36	3.6				
L1-37	3.7				
L1-38	3.8				
L1-39	3.9	5.0	4.0	2.8	
L1-40	4.0				
L1-41	4.1				
L1-43	4.3				
L1-45	4.5	6.0	5.0	3.6	
L1-47	4.7				
L1-49	4.9				
L1-51	5.1				
L1-53	5.3	7.2	6.2	4.5	
L1-55	5.5				
L1-57	5.7				
					STYLE 2

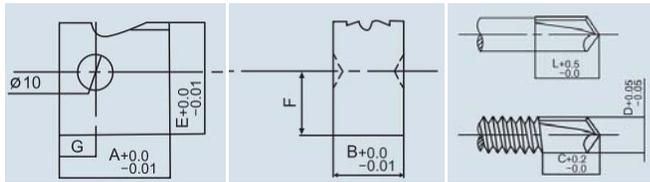
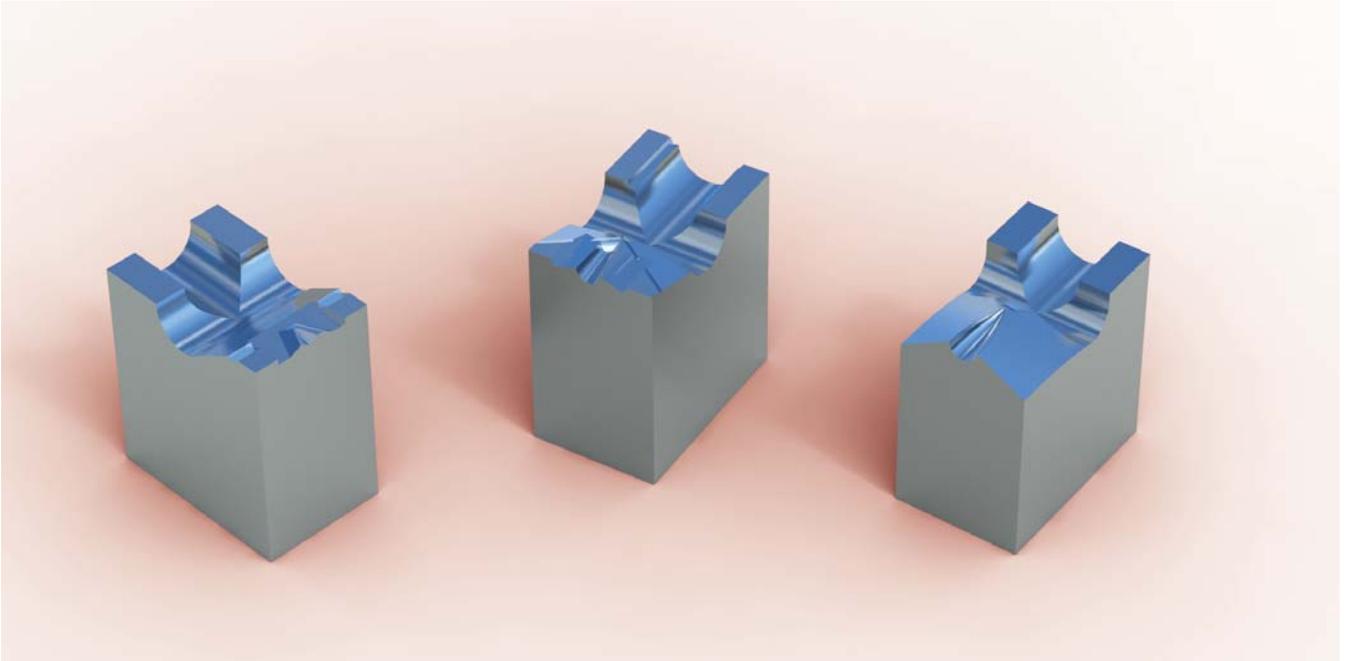
DIE STYLE	A	B	E	F	G
STYLE 1 (MB SIZE)	31.75	12.70	25.40	11.40	10.70
STYLE 2 (MB SIZE)	31.75	20.00	32.00	18.00	10.70
STYLE 3 (MC SIZE)	45.00	30.00	32.00	16.00	16.00

NO 2 DRILL POINT DIES					
DP DIE CODE	DRILL DIA (DØ)	FLUTE LENGTH (L)	DRILL LENGTH ©	MAX MATERIAL THICKNESS	DP DIE STYLE
L2-22	2.2		2.2	1.5	STYLE 1 STYLE 2
L2-23	2.3	3.2			
L2-27	2.7				
L2-28	2.8				
L2-29	2.9	4.0	3.0	2.1	
L2-30	3.0				
L2-31	3.1				
L2-32	3.2				
L2-33	3.3				
L2-34	3.4	4.9	3.9	2.8	
L2-35	3.5				
L2-36	3.6				
L2-37	3.7				
L2-38	3.8				
L2-39	3.9	5.8	4.8	3.6	
L2-40	4.0				
L2-41	4.1				
L2-43	4.3				
L2-45	4.5	6.9	5.9	4.5	
L2-47	4.7				
L2-49	4.9				
L2-51	5.1				
L2-53	5.3	8.0	7.0	5.3	
L2-55	5.5				
L2-57	5.7				
					STYLE 2

NO 3 DRILL POINT DIES					
DP DIE CODE	DRILL DIA (DØ)	FLUTE LENGTH (L)	DRILL LENGTH ©	MAX MATERIAL THICKNESS	DP DIE STYLE
L3-27	2.7				STYLE 1 STYLE 2
L3-28	2.8				
L3-29	2.9	4.7	3.7	2.8	
L3-30	3.0				
L3-31	3.1				
L3-32	3.2				
L3-33	3.3				
L3-34	3.4	5.7	4.7	3.6	
L3-35	3.5				
L3-36	3.6				
L3-37	3.7				
L3-38	3.8				
L3-39	3.9	6.7	5.7	4.5	
L3-40	4.0				
L3-41	4.1				
L3-43	4.3				
L3-45	4.5	7.7	6.7	5.3	
L3-47	4.7				
L3-49	4.9				
L3-51	5.1				
L3-53	5.3	9.0	8.0	6.3	
L3-55	5.5				
L3-57	5.7				
					STYLE 2

SELF DRILLING SCREW DIES MATKAP UÇLU VİDA KALIBI

OUR PRODUCTS / ÜRÜNLERİMİZ



DIE STYLE	A	B	E	F	G
STYLE 1 (MB SIZE)	31.75	12.70	25.40	11.40	10.70
STYLE 2 (MB SIZE)	31.75	20.00	32.00	18.00	10.70
STYLE 3 (MC SIZE)	45.00	30.00	32.00	16.00	16.00

NO 4 DRILL POINT DIES					
DP DIE CODE	DRILL DIA (DØ)	FLUTE LENGTH (L)	DRILL LENGTH ©	MAX MATERIAL THICKNESS	DP DIE STYLE
L4-43	4.3	8.7	7.7	6.3	STYLE 2
L4-45	4.5				
L4-47	4.7				
L4-49	4.9				
L4-51	5.1	11.7	10.7	9.0	STYLE 3
L4-53	5.3				
L4-55	5.5				
L4-57	5.7				

NO 5 DRILL POINT DIES					
DP DIE CODE	DRILL DIA (DØ)	FLUTE LENGTH (L)	DRILL LENGTH ©	MAX MATERIAL THICKNESS	DP DIE STYLE
L5-49	4.9	14.7	13.7	12.0	STYLE 3
L5-51	5.1				
L5-53	5.3				
L5-55	5.5				
L5-57	5.7				

NO 6 DRILL POINT DIES					
DP DIE CODE	DRILL DIA (DØ)	FLUTE LENGTH (L)	DRILL LENGTH ©	MAX MATERIAL THICKNESS	DP DIE STYLE
L6-49	4.9	17.7	16.7	15.0	STYLE 3
L6-51	5.1				
L6-53	5.3				
L6-55	5.5				
L6-57	5.7				

3-SIDED KNIVES AND HOLDERS 3- YÜZEYLİ BIÇAK VE TUTUCULAR

Corporate / Kurumsal

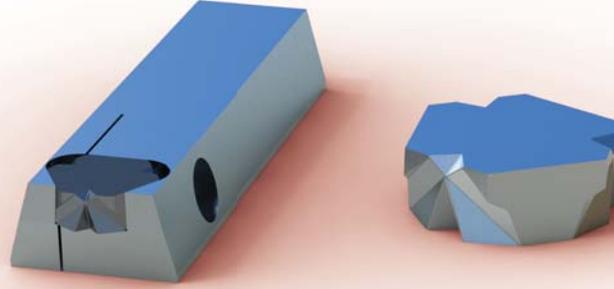
Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar

PATENT

CEVİZ
PRESS STEEL INDUSTRY INC.



Unique and patented products named 3-sided knives and holders developed by CEVİZ
CEVİZ'in geliştirdiği benzeri olmayan ve patentli 3 yüzeYLİ bıçak ve tutucu

3-SIDED KNIVES

CODE	ØD	β°
WNC-31835	18	35°
WNC-31840	18	40°
WNC-31843	18	43°
WNC-31845	18	45°
WNC-31847	18	47°
WNC-31848	18	48°
WNC-31860	18	60°
WNC-31866	18	66°
WNC-32040	20	40°
WNC-32043	20	43°
WNC-32045	20	45°
WNC-32047	20	47°
WNC-32048	20	48°
WNC-32060	20	60°
WNC-32066	20	66°

- Please note that nail point type and wire grade should be described on the order
- Ordering example: WNC-31840 Diamond Point – 40 set
- Not: Siparişinizde çivi uç şekli ve kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNC-31840 Diamond Point – 40 set

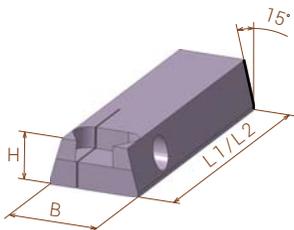
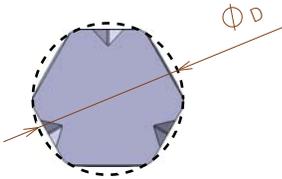
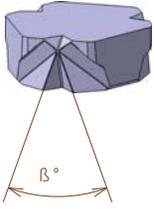
KNIFE HOLDERS FOR 3-SIDED KNIVES

CODE	B	H	L1	L2
WNH-C01	30	15	88	88
WNH-C02	28	18	108	108
WNH-C03	25	16	81	81
WNH-C04	33	21	115	115
WNH-C05	44	30	145	145
WNH-C06	20	14	66	66
WNH-C07	30	15	88	88
WNH-C08	20	14	66	66
WNH-C09	20	12	66	66
WNH-C10	28	18	108	108

OUT OF STANDARTS

B	H	L1	L2	EDGE ANGLE(°)

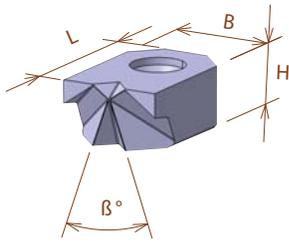
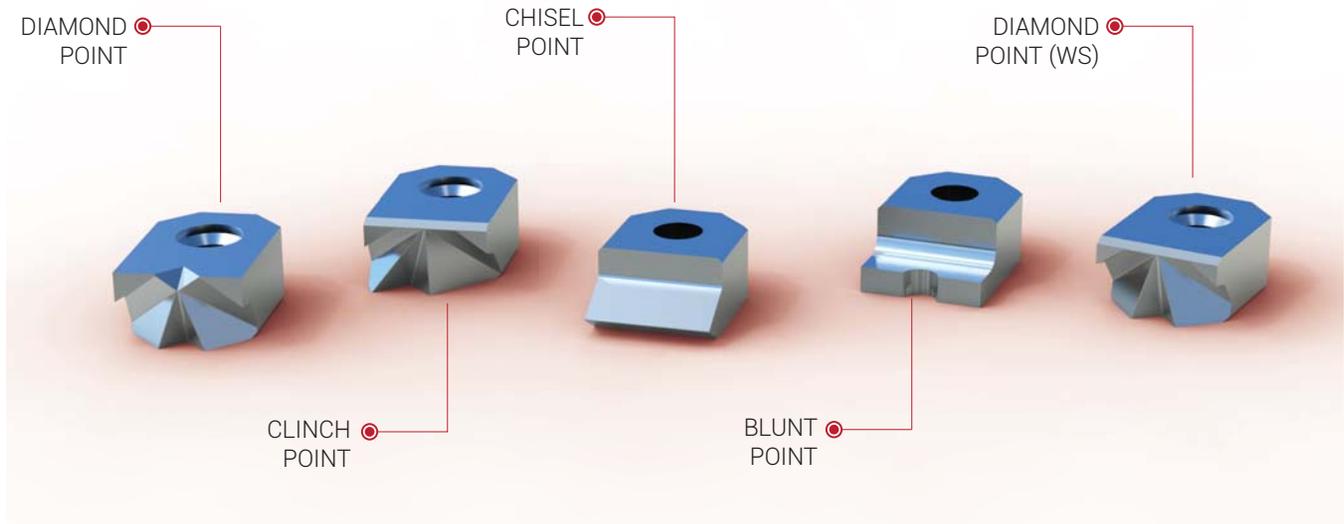
- Ordering example: WNH-C02 – 10 set
- Örnek Sipariş: WNH-C02 – 10 set



POINT CUTTING KNIVES UÇ KESME BIÇAKLARI

OUR PRODUCTS / ÜRÜNLERİMİZ

WAFIOS/VITARI/ KOVOPOL/ OTHER BRANDS/ OUT OF STANDARTS

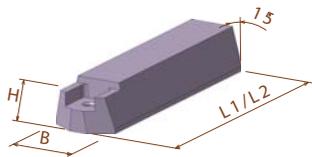
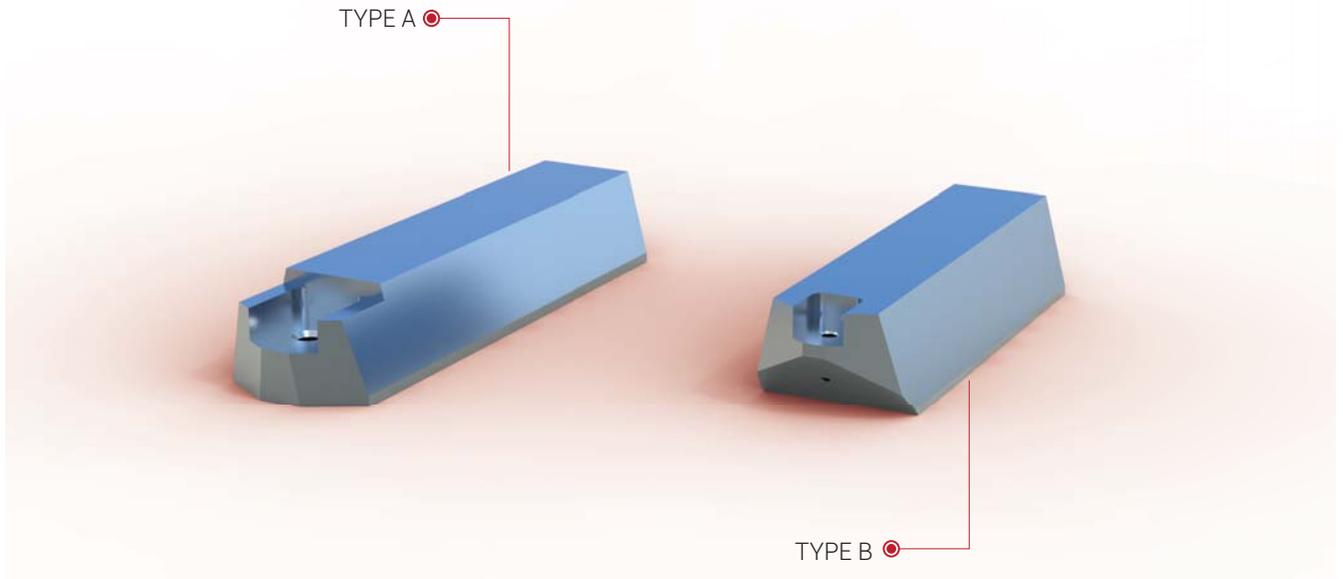


CODE	B	H	L	β°
WNW-12040	12	7	20	40°
WNW-12043	12	7	20	43°
WNW-12045	12	7	20	45°
WNW-12047	12	7	20	47°
WNW-12048	12	7	20	48°
WNW-14030	14	8,5	20	30°
WNW-14035	14	8,5	20	35°
WNW-14040	14	8,5	20	40°
WNW-14043	14	8,5	20	43°
WNW-14045	14	8,5	20	45°
WNW-14047	14	8,5	20	47°
WNW-14048	14	8,5	20	48°
WNW-14060	14	8,5	20	60°
WNW-14066	14	8,5	20	66°
WNW-140110	14	8,5	20	110°
WNW-14130	14	11	20	30°
WNW-14135	14	11	20	35°
WNW-14140	14	11	20	40°
WNW-14143	14	11	20	43°
WNW-14145	14	11	20	45°
WNW-14147	14	11	20	47°
WNW-14148	14	11	20	48°
WNW-14160	14	11	20	60°
WNW-14166	14	11	20	66°
WNW-141110	14	11	20	110°

- Please note that nail point type and wire grade should be described on the order
- Ordering example: WNW-14048 Clinch Point – 40 set
- Not: Siparişinizde çivi uç şeklini ve kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNW-14048 Clinch Point – 40 set

KNIFE HOLDERS BIÇAK TUTUCULAR

	Corporate / Kurumsal
	Quality / Kalite
	Products / Ürünler
	Certificates / Sertifikalar



CUTTING KNIFE HOLDERS FOR WAFIOS MACHINES

CODE	B	H	L1	L2	INSERT CUTTER
WNH-K01	30	15	88	88	WNW-140
WNH-K02	28	18	108	108	WNW-140
WNH-K03	25	16	81	81	WNW-140
WNH-K04	33	21	115	115	WNW-141
WNH-K05	45	30	145	145	WNW-140
WNH-K06	20	14	66	66	WNW-120
WNH-K07	30	15	88	88	WNW-120
WNH-K08	20	14	66	66	WNW-140
WNH-K09	20	12	66	66	WNW-120
WNH-K10	28	18	108	108	WNW-141
WNH-K11	20	14	85	85	WNW-120
WNH-K12	25	16	110	110	WNW-140
WNH-K13	28	18	130	130	WNW-140
WNH-K14	28	18	120	120	WNW-140
WNH-K15	32	22	130	130	WNW-140
WNH-K16	32	22	130	130	WNW-141

- Please note that the holder type should be described on the order
- Ordering example: WNH-K01-TYPE A – 10 set
- Not: Siparişinizde tutucu tipini belirtiniz
- Örnek Sipariş: WNH-K01-TYPE A – 10 set

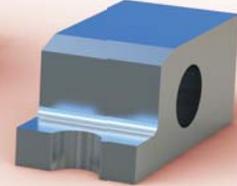
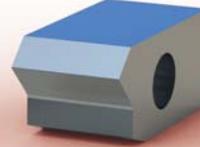
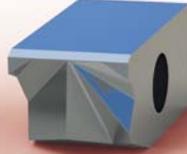
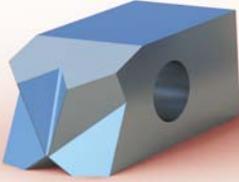
OUT OF STANDARTS

B	
H	
L1	
L2	
EDGE ANGLE(°)	
INSERT TYPE	

CUTTING KNIVES FOR WAFIOS N90
UÇ KESME BIÇAKLARI WAFIOS N90 İÇİN

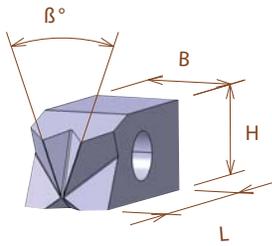
DIAMOND
POINT

CHISEL
POINT



CLINCH
POINT

BLUNT
POINT



CUTTING KNIVES FOR WAFIOS N90

CODE	B	H	L	β°
WNW-N9030	12	12	25	30°
WNW-N9035	12	12	25	35°
WNW-N9040	12	12	25	40°
WNW-N9043	12	12	25	43°
WNW-N9045	12	12	25	45°
WNW-N9047	12	12	25	47°
WNW-N9048	12	12	25	48°
WNW-N9060	12	12	25	60°
WNW-N9066	12	12	25	66°
WNW-N9090	12	12	12	90°
WNW-N90110	12	12	25	110°

- Please note that nail point type and wire grade should be described on the order
- Ordering example: WNW-N9040 Diamond Point – 40 set
- Not: Siparişinizde çivi uç şeklini ve kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNW-N9040 Diamond Point – 40 set

WAFIOS KNIVES WAFIOS BIÇAKLAR

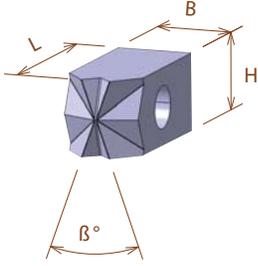
Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar

CUTTING KNIVES FOR WAFIOS N80 UÇ KESME BIÇAKLARI WAFIOS N80 İÇİN



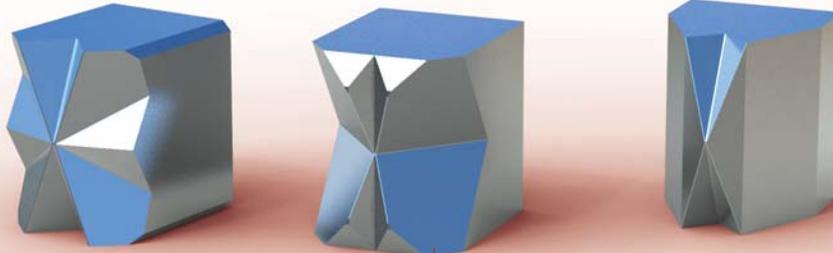
CUTTING KNIVES FOR WAFIOS N80				
CODE	B	H	L	β°
WNW-N8030	12	12	25	30°
WNW-N8035	12	12	25	35°
WNW-N8040	12	12	25	40°
WNW-N8043	12	12	25	43°
WNW-N8045	12	12	25	45°
WNW-N8047	12	12	25	47°
WNW-N8048	12	12	25	48°
WNW-N8060	12	12	25	60°
WNW-N8066	12	12	25	66°

- Please note that wire grade should be described on the order
- Ordering example: WNW-N8060- 40 set
- Not: Siparişinizde kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNW-N8060- 40 set

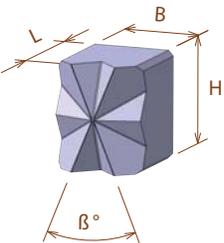
CUTTING KNIVES FOR WAFIOS N80H UÇ KESME BIÇAKLARI WAFIOS N80H İÇİN

DIAMOND
POINT

CLINCH
POINT



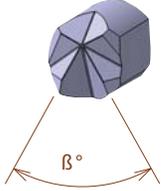
CLINCH
POINT



CUTTING KNIVES FOR WAFIOS N80H				
CODE	B	H	L	β°
WNW-N80H30	16,5	20	20	30°
WNW-N80H35	16,5	20	20	35°
WNW-N80H40	16,5	20	20	40°
WNW-N80H43	16,5	20	20	43°
WNW-N80H45	16,5	20	20	45°
WNW-N80H47	16,5	20	20	47°
WNW-N80H48	16,5	20	20	48°
WNW-N80H60	16,5	20	20	60°
WNW-N80H66	16,5	20	20	66°

- Please note that nail point type and wire grade should be described on the order
- Ordering example: WNW-N80H60 Diamond Point - 40 set
- Not: Siparişinizde çivi uç şeklini ve kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNW-N80H60 Diamond Point - 40 set

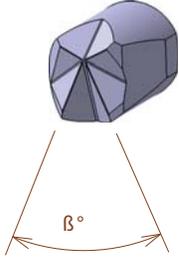
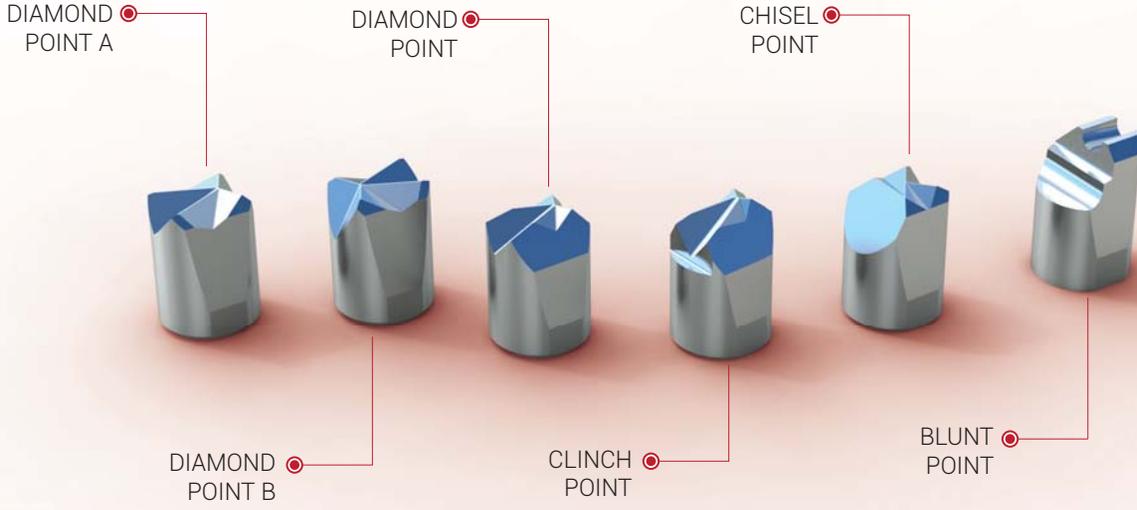
NAILMASTER CUTTING KNIVES FOR WAFIOS MACHINES
NAILMASTER UÇ KESME BIÇAKLARI WAFIOS İÇİN



NAILMASTER CUTTING KNIVES FOR WAFIOS MACHINES		
CODE	POINT TYPE	β°
WNW-NAILM35	DIAMOND POINT	35°
WNW-NAILM40	DIAMOND POINT	40°
WNW-NAILM42	DIAMOND POINT	42°
WNW-NAILM45	DIAMOND POINT	45°
WNW-NAILM48	DIAMOND POINT	48°
WNW-NAILM50	DIAMOND POINT	50°
WNW-NAILM60	DIAMOND POINT	60°
WNW-NAILM66	DIAMOND POINT	66°
WNW-NAILM90	DIAMOND POINT	90°

- Please note that wire grade should be described on the order
- Ordering example: WNW-NAILM35- 40 set
- Not: Siparişinizde kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNW-NAILM35- 40 set

CUTTING KNIVES FOR ENKOTEC MACHINES
UÇ KESME BIÇAKLARI ENKOTEC İÇİN



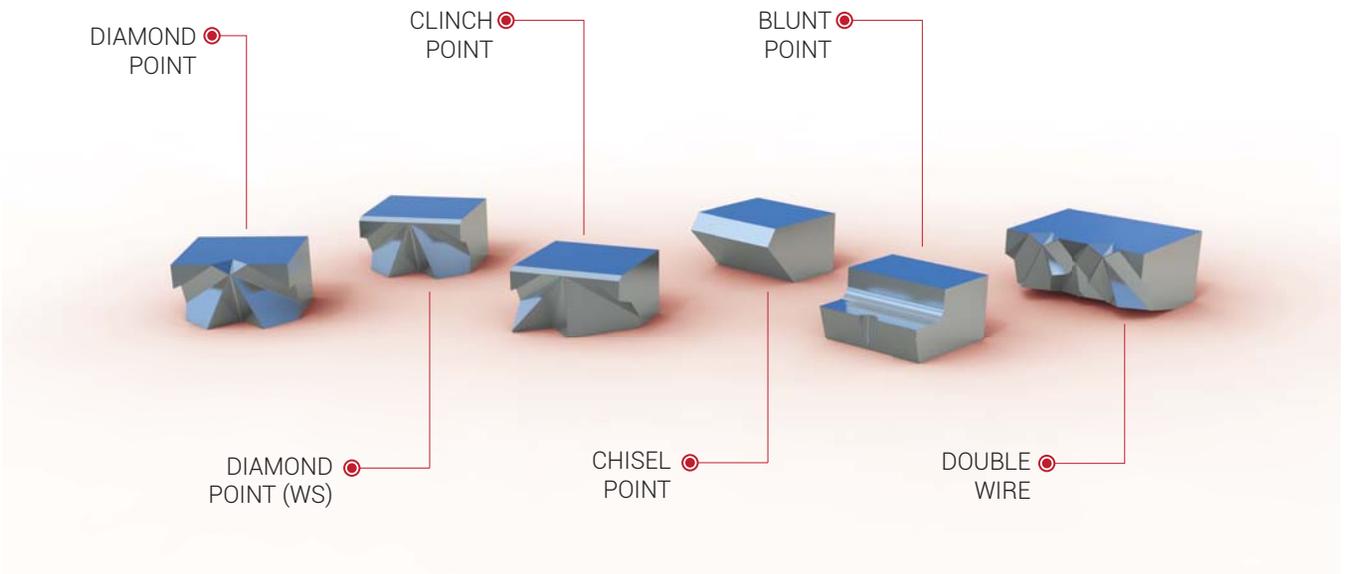
CUTTING KNIVES FOR ENKOTEC MACHINES

CODE	POINT TYPE	POSITION	β°
WNE-5364	DIAMOND POINT	-	35°
WNE-5182	DIAMOND POINT	A	42°
WNE-5183	DIAMOND POINT	B	42°
WNE-5893	DIAMOND POINT	A	48°
WNE-5894	DIAMOND POINT	B	48°
WNE-5189	DIAMOND POINT	-	48°
WNE-5123	DIAMOND POINT	A	66°
WNE-5124	DIAMOND POINT	B	66°
WNE-5188	DIAMOND POINT	-	66°
WNE-5122	CHISEL POINT	A	110°
WNE-5332	CHISEL POINT	B	110°
WNE-6293	CLINCH POINT	A	30°
WNE-6294	CLINCH POINT	B	30°

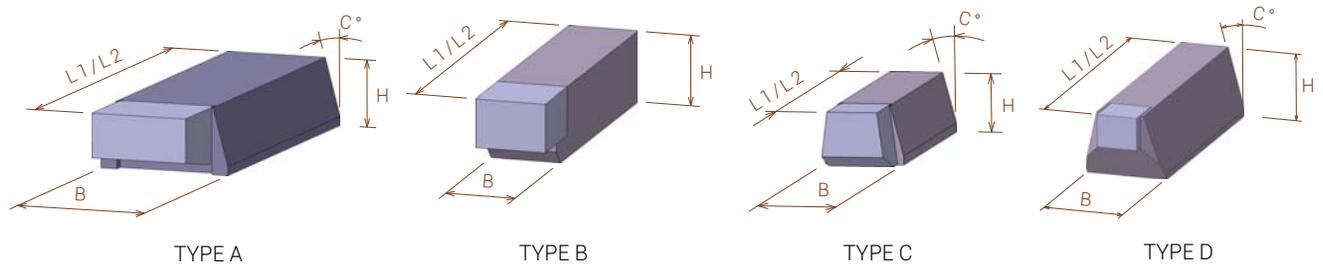
- Please note that wire grade should be described on the order
- Ordering example: WNE-5893 A- 40 pcs
- Not: Siparişinizde kullandığınız tel kalitesini belirtiniz
- Örnek Sipariş: WNE-5893 A- 40 pcs

BRAZZED CUTTING KNIVES KAYNAKLI BIÇAKLAR

OUR PRODUCTS / ÜRÜNLERİMİZ



BRAZZED CARBIDE	
POINT TYPE	
β°	



HOLDER	
BODY TYPE	
B	
H	
$L1/L2$	
C°	

• Please note that, the table should be filled before giving an order. You can find the table on website: www.cevizpres.com
 • Sipariş verirken tabloları doldurunuz. Tabloları web sitemizden bulabilirsiniz: www.cevizpres.com

3- SIDED MATRIS AND HOLDERS 3- YÜZEYLİ MATRIS VE TUTUCULAR

Corporate / Kurumsal

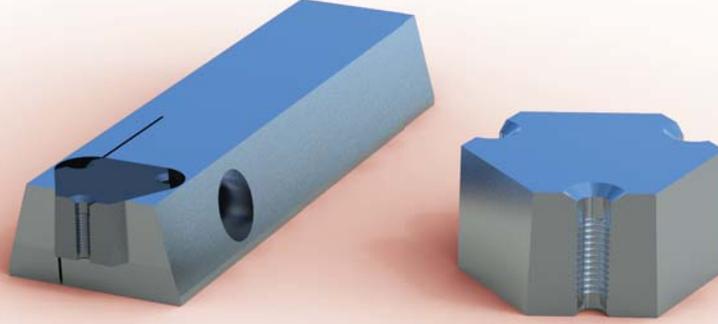
Quality / Kalite

Products / Ürünler

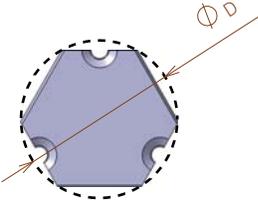
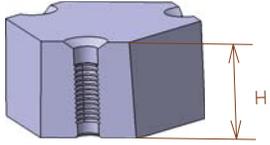
Certificates / Sertifikalar

PATENT

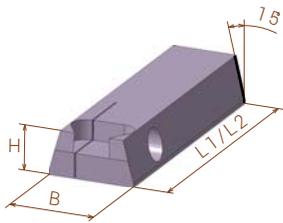
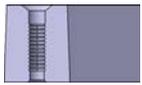
CEVİZ
PRESS STEEL INDUSTRY INC.



Unique and patented products named 3-sided knives and holders developed by CEVİZ
CEVİZ'in geliştirdiği benzeri olmayan ve patentli 3 yüzeyle bıçak ve tutucu



5° (CONICAL SEATING)

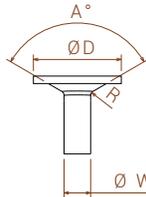


3-SIDED MATRIS

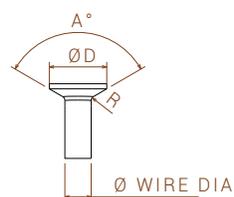
CODE	ØD	H
WND-32010	20	10
WND-32012	20	12
WND-32014	20	14
WND-32016	20	16
WND-32214	22	14
WND-32216	22	16
WND-32218	22	18
WND-32220	22	20

HEAD TYPE

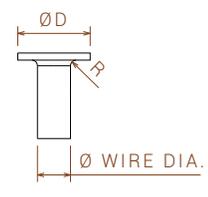
TYPE	
Ø WIRE DIA.	
ØD	
A°	
R	



TYPE A



TYPE B



TYPE C

MATRIS HOLDERS FOR 3-SIDED MATRIS

CODE	B	H	L1	L2
WNH-D01	28	18	62	70
WNH-D02	28	18	74	74
WNH-D03	40	25	80	95
WNH-D04	40	25	80	80
WNH-D05	40	35	80	80
WNH-D06	40	25	80	80
WNH-D07	40	25	80	80
WNH-D08	45	30	105	120

OUT OF STANDARTS

B	
H	
L1	
L2	
EDGE ANGLE(°)	

• Please note that, the table should be filled before giving an order. You can find the table on website: www.cevizpres.com

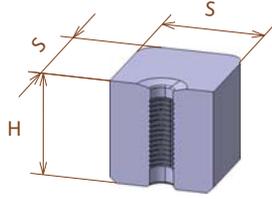
• Sipariş verirken tabloları doldurunuz. Tabloları web sitemizden bulabilirsiniz: www.cevizpres.com

MATRIS FOR WAFIOS MACHINES
MATRIS WAFIOS İÇİN

NORMAL HEAD
MATRIS



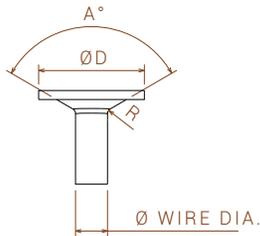
NAIL HEAD
MATRIS



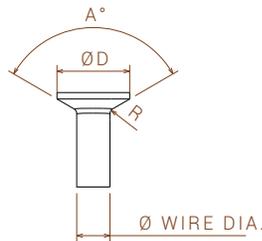
Note: It can be possible to re-grind worn matrix to larger wire diameter by CEVİZ.
Not: Kullanılmış matrislerin daha büyük tel çaplarına revizyon işlemi CEVİZ tarafından yapılmaktadır.

CODE	S	S	H
WNM-01	12	12	12
WNM-02	16,5	16,5	16,5
WNM-03	20	20	16,5
WNM-04	16,5	16,5	20
WNM-05	16,5	16,5	14
WNM-06	20	20	20
WNM-07	16,5	16,5	11

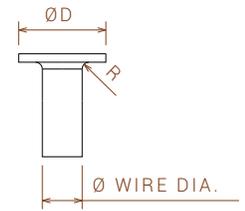
• Please note that, the table should be filled before giving an order. You can find the table on website: www.cevizpres.com
• Sipariş verirken tabloları doldurunuz. Tabloları web sitemizden bulabilirsiniz: www.cevizpres.com



TYPE A



TYPE B



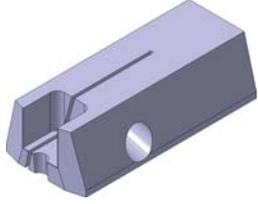
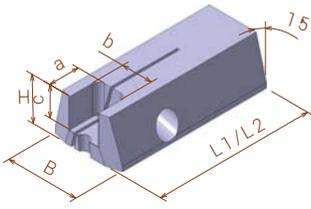
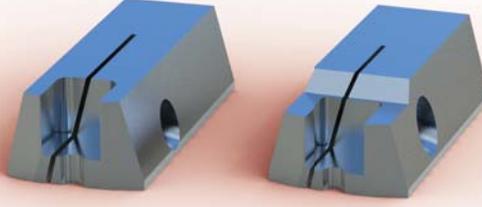
TYPE C

HEAD TYPE	
TYPE	
Ø WIRE DIA.	
ØD	
A°	
R	

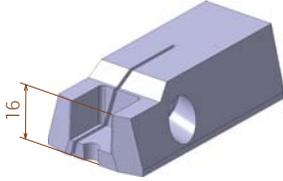
MATRIS HOLDERS MATRİS TUTUCU

	Corporate / Kurumsal
	Quality / Kalite
	Products / Ürünler
	Certificates / Sertifikalar

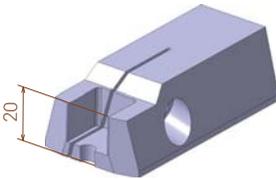
MATRIS HOLDERS FOR WAFIOS MACHINES MATRİS TUTUCULAR WAFİOS İÇİN



N90



N90A- 16



N90A- 20

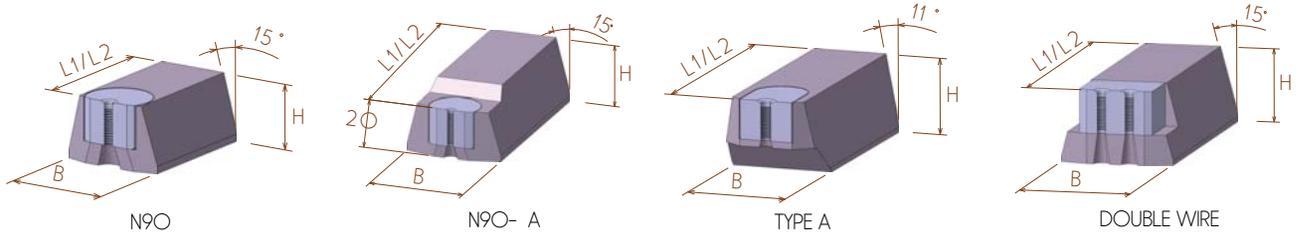
MATRIS HOLDERS FOR WAFİOS MACHINES

CODE	B	H	L1	L2	INSERT SIZE (a x b x c)
WNH-M01	28	18	62	70	12x12x12
WNH-M02	28	18	74	74	12x12x12
WNH-M03	40	25	80	95	16,5x16,5x16,5
WNH-M04	40	25	80	80	16,5x16,5x16,5
WNH-M05	40	35	80	80	16,5x16,5x20
WNH-M06	40	25	80	80	16,5x16,5x11
WNH-M07	40	25	80	80	16,5x16,5x14
WNH-M08	45	30	105	120	16,5x16,5x16,5
WNH-M09	45	30	105	120	20x20x16,5
WNH-M10	45	30	115	134	16,5x16,5x16,5
WNH-M11	45	30	115	134	20x20x16,5
WNH-M12	40	25	80	80	16,5x16,5x16,5
WNH-M13	55	36	140	160	16,5x16,5x16,5
WNH-M14	25	16	62	70	12x12x12
WNH-M15	18	12,5	62	70	12x12x12
WNH-M16	22	14	55	65	12x12x12
WNH-M17	25	16	60	75	12x12x12
WNH-M18	40	25	73	95	16,5x16,5x16,5
WNH-M19	32	20	72	95	12x12x12
WNH-M20	40	25	95	120	16,5x16,5x16,5
WNH-M21	40	25	110	135	16,5x16,5x16,5
WNH-M22	56	36	145	180	16,5x16,5x20
WNH-M23	60	40	170	200	16,5x16,5x20
WNH-M24	25	16	60	68	12x12x12
WNH-M25	60	40	170	210	16,5x16,5x20

- Please note that machine type (N90/ N90A-16/ N90-20) should be mentioned on the order
- Ordering example: WNH-M06-N90A-20 – 10 Sets
- Not: Siparişinizi verirken makine tipini (N90/ N90A-16/ N90A-20) belirtiniz
- Örnek Sipariş: WNH-M06-N90A-20 – 10 Set

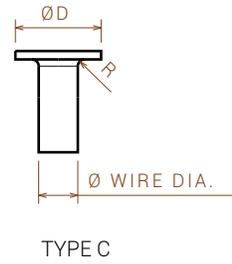
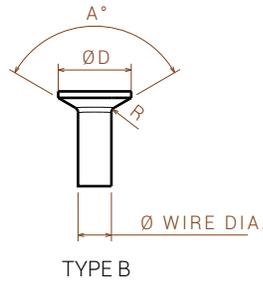
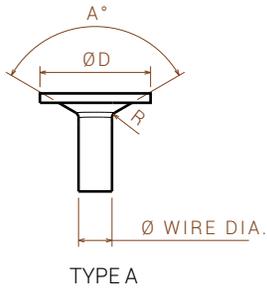
OUT OF STANDARTS

B	
H	
L1	
L2	
EDGE ANGLE(°)	
INSERT TYPE	



CODE	B	H	L1	L2
WNB-M01	28	18	40	75
WNB-M02	35	20	87	114
WNB-M03	39	25	80	80
WNB-M04	39	25	80	80
WNB-M05	39,5	26	80	100
WNB-M06	30	22,5	70	70
WNB-M07	40	25	80	80

- Please note that, the table should be filled before giving an order. You can find the table on website: www.cevizpres.com
- Sipariş verirken tabloları doldurunuz. Tabloları web sitemizden bulabilirsiniz: www.cevizpres.com



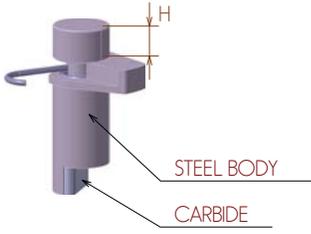
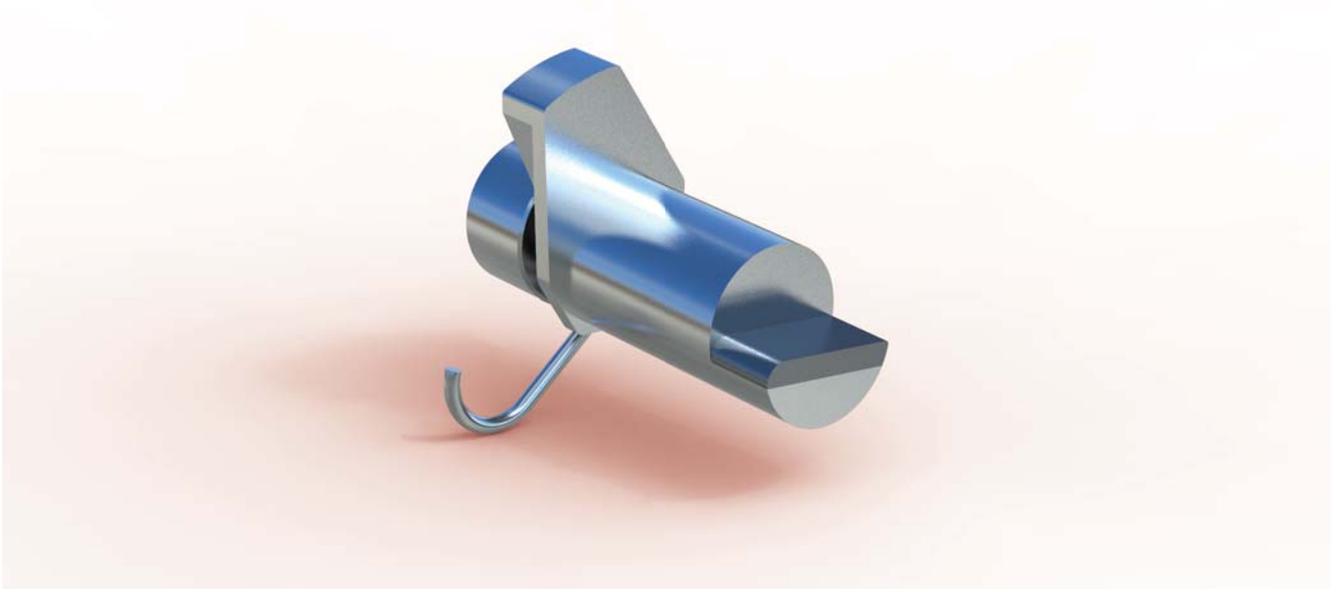
INSERT TYPE	
TYPE	
Ø WIRE DIA.	
ØD	
A°	
R	

OUT OF STANDARTS	
B	
H	
L1	
L2	
EDGE ANGLE(°)	
INSERT TYPE	

GRIPPING PIN GRIPPING PİN

Corporate / Kurumsal
Quality / Kalite
Products / Ürünler
Certificates / Sertifikalar

GRIPPING PIN FOR ENKOTEC MACHINE GRIPPING PİN ENKOTEC İÇİN



CODE	H
WNGP-6,5	6,5
WNGP-7	7
WNGP-8	8
WNGP-8,5	8,5

- Ordering Example: WNGP-7 – 50 pcs.
- Örnek Sipariş: WNGP-7 – 50 pcs.

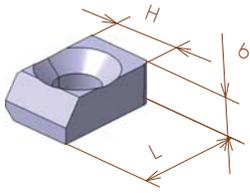
CARRIER BLOCK & HEAD ROLLER

CARRIER BLOCK

OUR PRODUCTS / ÜRÜNLERİMİZ

CARRIER BLOCK FOR ENKOTEC MACHINE

CARRIER BLOCK ENKOTEC İÇİN

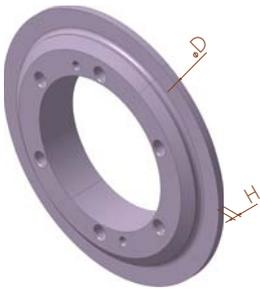


CODE	H	L
WNCRR-6107	10,9	13,5
WNCRR-6108	11	13,5
WNCRR-6109	11,1	13,5
WNCRR-6110	11,2	13,5
WNCRR-6113	11,2	16,5
WNCRR-6114	11,1	16,5
WNCRR-6115	11	16,5
WNCRR-6116	10,9	16,5
WNCRR-6117	10,8	16,5
WNCRR-6118	10,7	16,5
WNCRR-6120	10,8	13,5
WNCRR-6121	10,7	13,5
WNCRR-6273	10,6	16,5
WNCRR-6289	10,6	13,5
WNCRR-7054	9,5	11,2
WNCRR-7055	9,6	11,2
WNCRR-7056	9,7	11,2
WNCRR-7057	9,8	11,2

- Ordering Example: WNCRR-6108 – 50 pcs.
- Örnek Sipariş: WNCRR-6108 – 50 pcs.

HEAD ROLLER FOR ENKOTEC MACHINE

HEAD ROLLER ENKOTEC İÇİN



CODE	ØD	H
WNXHR-1	ØD	10,6
WNXHR-2 (D-HEAD)	ØD	6,5

- Please note that, diameter of head roller should be described in the order.
- Ordering example: WNHXR-1 Ø245,5 - 2 pcs.
- Not: Siparişizi verirken dış çap ölçüsünü belirtiniz
- Örnek Sipariş: WNHXR-1 Ø245,5 – 2 pcs.

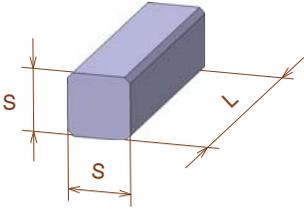
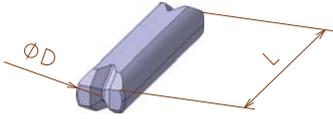
WIRE FEEDER TEL İTİCİ

Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

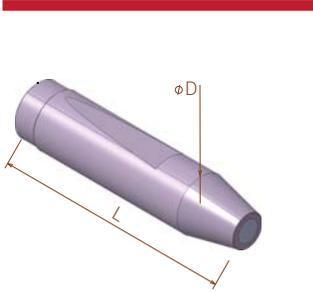
Certificates / Sertifikalar



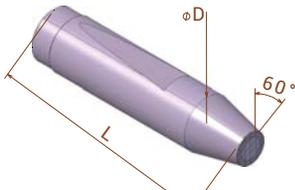
CODE	ØD	S	L
WNF-1045	10	-	45
WNF-535	-	5	35
WNF-740	-	7	40
WNF-750	-	7	50
WNF-1060	-	10	60
WNF-1140	-	11	40

- Ordering example: WNF-1045 - 20 pcs.
- Örnek Sipariş: WNF-1045 - 20 pcs.

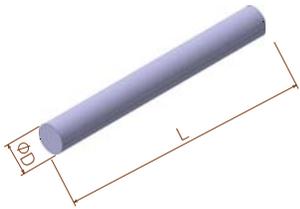
PUNCHES



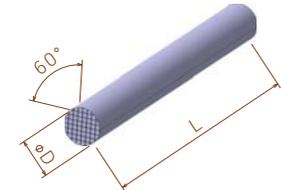
WNP



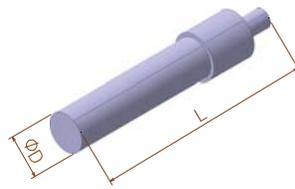
WNP- T



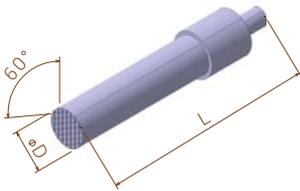
WNP- N80



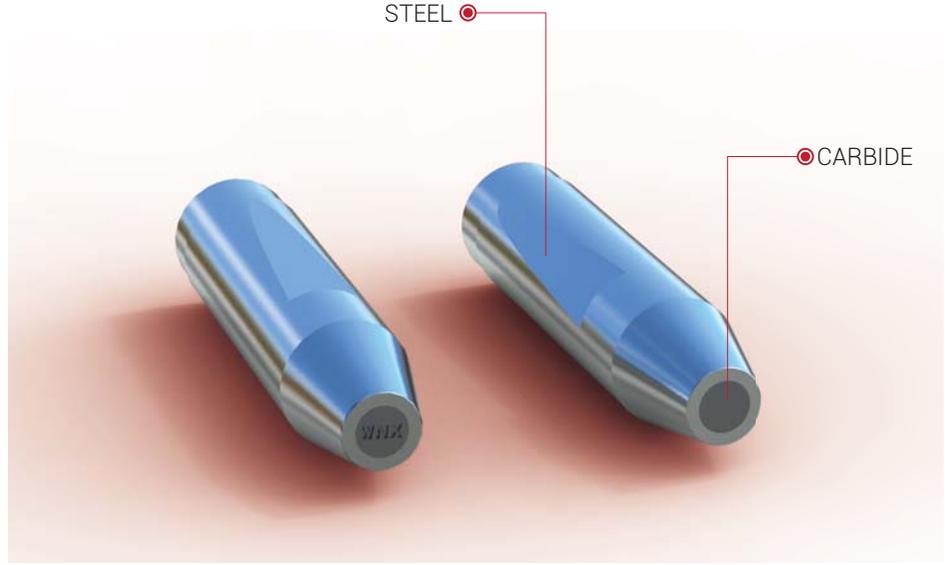
WNP- N80T



WNP- N90



WNP- N90T



CODE	ØD	L
WNP-1152	11	52
WNP-1152T	11	52
WNP-1352	13	52
WNP-1352T	13	52
WNP-1662	16	62
WNP-1662T	16	62
WNP-2075	20	75
WNP-2075T	20	75
WNP-2590	25	90
WNP-2590T	25	90
WNP-N8016	16	138
WNP-N8016T	16	138
WNP-N8020	20	138
WNP-N8020T	20	138
WNP-N9020122	20	122
WNP-N9020122T	20	122
WNP-N9020126	20	126
WNP-N9020126T	20	126
WNP-N9020130	20	130
WNP-N9020130T	20	130
WNP-N9020137	20	137
WNP-N9020137T	20	137
WNP-N9020144	20	144
WNP-N9020144T	20	144

• Ordering Example: WNP-2075T - 20 pcs.
• Örnek Sipariş: WNP-2075T - 20 pcs.

RING FORM NAIL ROLLING DIES RING FORM ÇİVİ OVALAMA KALIPLARI

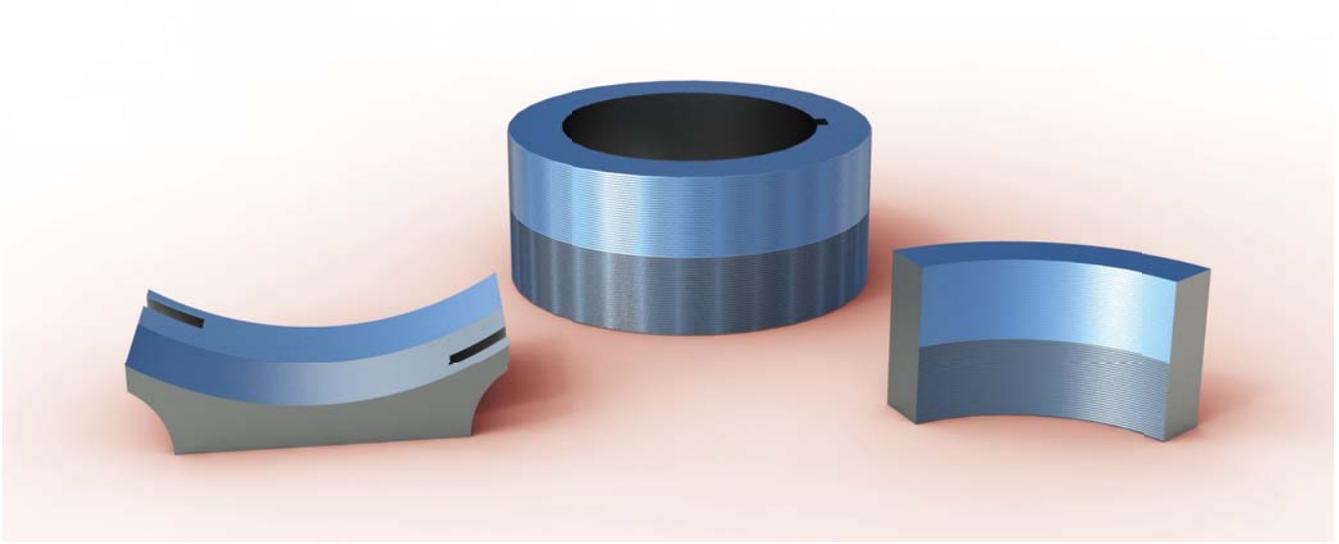
Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar

TUNGSTEN CARBIDE or STEEL
TUNGSTEN KARBÜR ya da ÇELİK



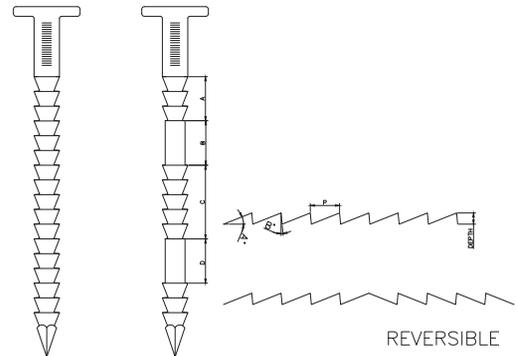
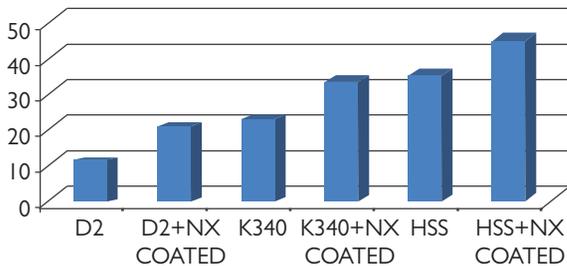
- Isıl işlem sonrası CNC profil taşlama ile üretim yapıyoruz.
- Dairesellik max 0,02mm.
- Kolay ayar imkanı.
- Mükemmel diş formu.
- Dış formlardaki radüsler sayesinde kalıplarımız daha uzun ömürlü.
- NX kaplama ile ekstra takım ömrü arttırılıyor.
- Kullanım ömürünü tamamlayan kalıplarımızı tekrardan taşlanarak daha ucuz bir maliyet ile müşterilerimizin kullanımına sunuyoruz.
- ELMAS ovalama kalıplarının üretimini / revizyonunu yapabilmekteyiz.

- After Heating Process we produce by CNC profile grinding.
- Max. 0,02 Circularness.
- Easy Setting.
- Perfect thread form.
- Our dies are being used longer by the radius on the thread forms. (Optional)
- Life of usage is longer by NX coating.
- We re-grind the dies we manufacture after they complete their usage life and we serve it back to customers by lower prices.
- We are able to manufacture dies from carbide and re-grind carbide dies.



FORM ÖLÇÜLERİ / FORM MEASUREMENTS

CODE	THRD/INC	PITCH	A°	β°	DEPTH
C001	12	2,11	25°	15°	0,78
C002	14	1,81	25°	15°	0,68
C003	16	1,58	25°	15°	0,58
C004	18	1,41	25°	15°	0,50
C005	20	1,27	25°	15°	0,45
C006	22	1,14	25°	15°	0,43
C007	24	1,05	25°	15°	0,38
C008	25	1,01	25°	15°	0,33
C009	28	0,90	25°	15°	0,30
C010	32	0,79	25°	15°	0,28



RING FORM NAIL ROLLING DIES RING FORM ÇİVİ OVALAMA KALIPLARI

OUR PRODUCTS / ÜRÜNLERİMİZ

TUNGSTEN CARBIDE or STEEL
TUNGSTEN KARBÜR ya da ÇELİK

MAKİNE ÖLÇÜLERİ / MACHINE MEASUREMENTS					
MACHINE	D	d	H	β+2S	β+3S
SIMA RAP10-11-12	304.8 12"	127 5"	50 75		120°
INGRAMATIC GR5	340	127 5"	15.87		120°
WATERBURY 2 NEDSCHROEF BS3	342.9 13.1/2"	152 6"	23.87		120°
VIDEX V25	342.9 13.1/2"	167.5	50.08		120°
SACMA SR4	380	152 6"	15.90	90°	120°
VIDEX V35 VIDEX V30 SIMA RAP 16	419.1 16.1/2"	228.6 9"	30.15		120°
RUJA 9 SAKAMURA SSR70	420	228.6 9"	20.64		120°
SIMA RAP4 IZPE S00 TLM RS6 OMEGA RR3/RR4 VIDEX V00	120	40	22 30 32	90°	180°
VIDEX V0	152.4	69.85	32	90°	
WATERBURY 10 RUSA S OMEGA RR6 TLM RS8 SASPI RV6 EW MENN RW8 HILGELAND SW2 EAGLE V	241.3 9.1/2"	127 5"	30/32 40/42 50/52 60/62 80/92	90°	0°
SAKAMURA SSR30 SIMA RAP7	240	127 5"	30 40 50 60 80		120°
SALVI RB1 OMEGA RP10 TLM RS12 INGRAMATIC GR3	280	127 5"	40 30 50 60 80 100		120°
VIDEX VAS20 VIDEX VAS15 CRIMELLA RULT.1	300	150	40 60 80 100	120°	
SAKAMURA SSR50 INGRAMATIC GR4 TLM RS16	340	127 5"	50 60 80		120°

HELICAL FORM NAIL ROLLING DIES HELICAL FORM ÇİVİ OVALAMA KALIPLARI

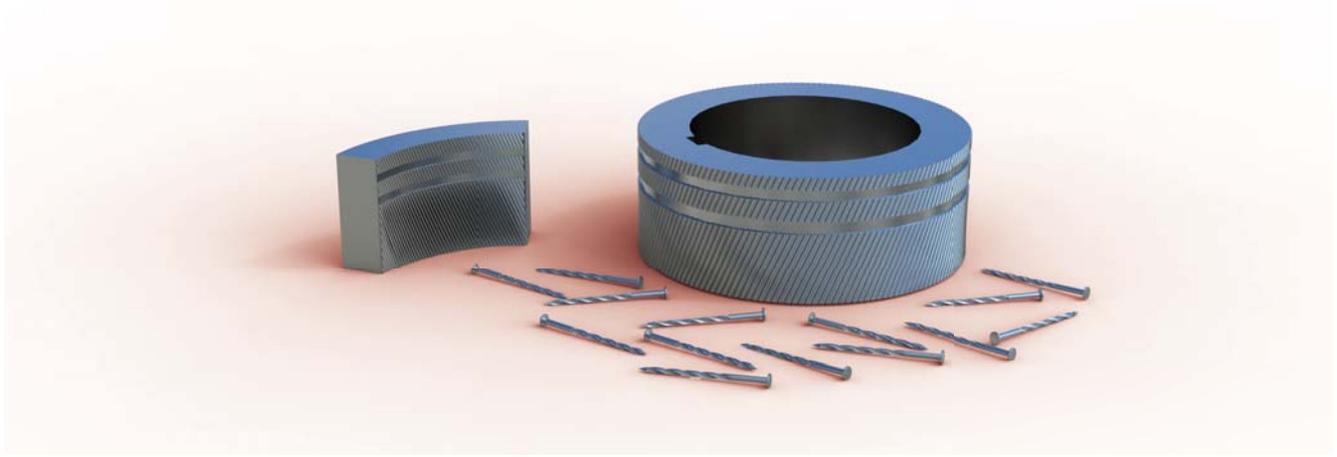
Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

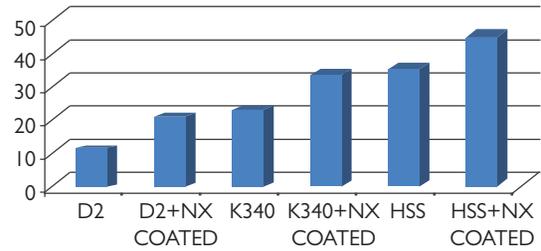
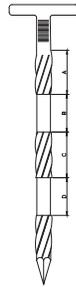
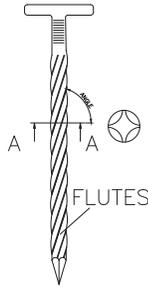
Certificates / Sertifikalar

TUNGSTEN CARBIDE or STEEL TUNGSTEN KARBÜR ya da ÇELİK



- Isıl işlem sonrası CNC profil taşlama ile üretim yapıyoruz.
- Dairesellik max 0,02mm.
- Kolay ayar imkanı.
- Mükemmel diş formu.
- Diş formlardaki radüsler sayesinde kalıplarımız daha uzun ömürlü.
- NX kaplama ile ekstra takım ömrü arttırılıyor.
- Kullanım ömürünü tamamlayan kalıplarımızı tekrardan taşlanarak daha ucuz bir maliyet ile müşterilerimizin kullanımına sunuyoruz.
- ELMAS ovalama kalıplarının üretimini / revizyonunu yapabilmekteyiz.

- After Heating Process we produce by CNC profile grinding.
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60°		65° & 67°				70°		75°				78°	
KNURLING PCS	WIRE Ø	KNURLING PCS	WIRE Ø	KNURLING PCS	WIRE Ø	KNURLING PCS	WIRE Ø						
3	2,10	4	3,98	5	3,05	4	2,10	4	1,57	5	3,05	4	2,00
4	2,43	4	1,98	5	3,22	4	2,30	4	1,75	5	3,25	4	2,18
4	2,66	4	2,10	5	3,42	4	2,49	4	1,98	5	3,43	4	2,28
4	2,87	4	2,20	5	3,76	4	2,87	4	2,10	5	3,76	4	2,41
4	3,05	4	2,41	5	3,93	4	3,05	4	2,41	5	4,11	4	2,50
5	3,05	4	2,49	5	4,11	4	3,22	4	2,66			4	2,66
5	3,32	4	2,66	5	4,31	5	2,50	5	2,87			4	2,87
5	3,81	4	2,87			5	2,66	4	3,05			5	2,50
		4	3,05			5	3,05	4	3,22			5	2,66
		4	3,43			5	3,58	4	3,63			5	2,87
		4	2,50			5	3,75	5	2,18			5	3,05
		4	3,81			5	4,03	5	2,49			5	3,25
		4	2,87					5	2,66			5	3,58

HELICAL FORM NAIL ROLLING DIES HELICAL FORM ÇİVİ OVALAMA KALIPLARI

OUR PRODUCTS / ÜRÜNLERİMİZ

TUNGSTEN CARBIDE or STEEL
TUNGSTEN KARBÜR ya da ÇELİK

MAKİNE ÖLÇÜLERİ / MACHINE MEASUREMENTS					
MACHINE	D	d	H	β+2S	β+3S
SIMA RAP10-11-12	304.8 12"	127 5"	50 75		120°
INGRAMATIC GR5	340	127 5"	15.87		120°
WATERBURY 2 NEDSCHROEF BS3	342.9 13.1/2"	152 6"	23.87		120°
VIDEX V25	342.9 13.1/2"	167.5	50.08		120°
SACMA SR4	380	152 6"	15.90	90°	120°
VIDEX V35 VIDEX V30 SIMA RAP 16	419.1 16.1/2"	228.6 9"	30.15		120°
RUJA 9 SAKAMURA SSR70	420	228.6 9"	20.64		120°
SIMA RAP4 IZPE S00 TLM RS6 OMEGA RR3/RR4 VIDEX V00		PRESSVIT R104 INGRAMATIC GR1 EW MENNRW3/RW5 HILGELAND SW0	22 30 32	90°	180°
VIDEX V0	152.4	69.85	32	90°	
WATERBURY 10 RUSA S OMEGA RR6 TLM RS8 SASPI RV6 EW MENN RW8 HILGELAND SW2 EAGLE V		PRESSVIT R106/108 VIDEX VAS 5-10 INGRAMATIC GR2 IZPE S1 ETR SIMA RAP 6 NEDSCHROEF BS2 PRUTTON PR75 6K SALVI 502R-505R-506R	30/32 40/42 50/52 60/62 80/92	90°	0°
SAKAMURA SSR30 SIMA RAP7	240	127 5"	30 40 50 60 80		120°
SALVI RB1 OMEGA RP10 TLM RS12 INGRAMATIC GR3		SENY RS12 PRESSVIT R112 EW MENN RW10 SACMA RU2TGII	40 30 50 60 80 100		120°
VIDEX VAS20 VIDEX VAS15 CRIMELLA RULT.1	300	150	40 60 80 100	120°	
SAKAMURA SSR50 INGRAMATIC GR4 TLM RS16	340	127 5"	50 60 80		120°

KNURLING NAIL THREAD ROLLING DIES TIRTIL OVALAMA KALIPLARI

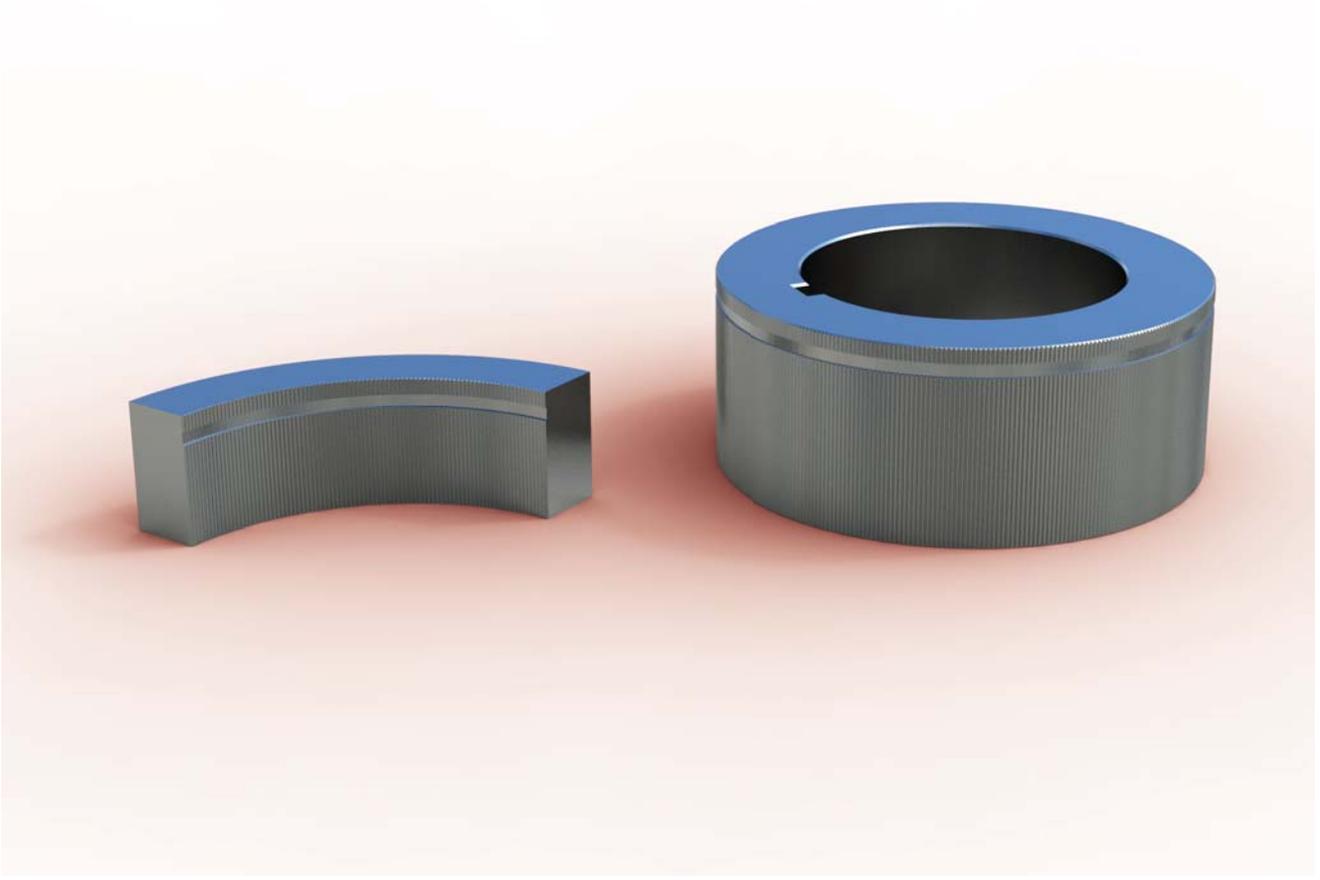
Corporate / Kurumsal

Quality / Kalite

Products / Ürünler

Certificates / Sertifikalar

TUNGSTEN CARBIDE or STEEL
TUNGSTEN KARBÜR ya da ÇELİK



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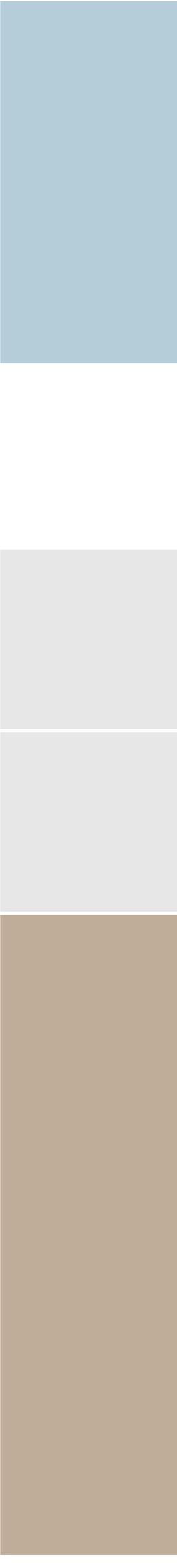
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KNURLING NAIL THREAD ROLLING DIES TIRTIL OVALAMA KALIPLARI

OUR PRODUCTS / ÜRÜNLERİMİZ

TUNGSTEN CARBIDE or STEEL
TUNGSTEN KARBÜR ya da ÇELİK

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SAKAMURA SSR50 INGRAMATIC GR4 TLM RS16	340	127 5"	50 60 80		120°



CEVİZ

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